

INTRODUCTION

GENERAL

This section has descriptions and repair instructions for the Perkins 4.236 and the Perkins 4.2482 diesel engines. Checks and Adjustments and Troubleshooting procedures are included in this section.

DESCRIPTION

The 4.2482 engine is a modification of the 4.236 design to give decreased exhaust emissions and smoke. Some parts are not common to the two engines, but the repair procedures are similar. When the procedures or parts are different, a description is given for each engine.

The cylinder block is cast-iron and has cylinder liners that can be replaced. The 4.236 engine is available with two types of cylinder liners: either with a flange or

without a flange. Both Perkins engines made for Hyster Company normally have a flange on the cylinder liner.

The cylinder head is cast-iron and has an intake valve and an exhaust valve for each cylinder. The injectors are in the cylinder head. The overhead valve assembly is actuated by the camshaft found on the right side of the cylinder block.

The crankshaft has five main bearings. Number three main bearing is the thrust bearing and has thrust washers on each side of the main bearing.

The pistons are aluminum alloy castings. The piston for the 4.236 engine has five piston rings and a combustion chamber in the top of the piston. The piston for the 4.2482 engine has three piston rings. The combustion chamber in the 4.2482 engine is a modification of the 4.236 engine and is called a "squish lip" by the manufacturer.

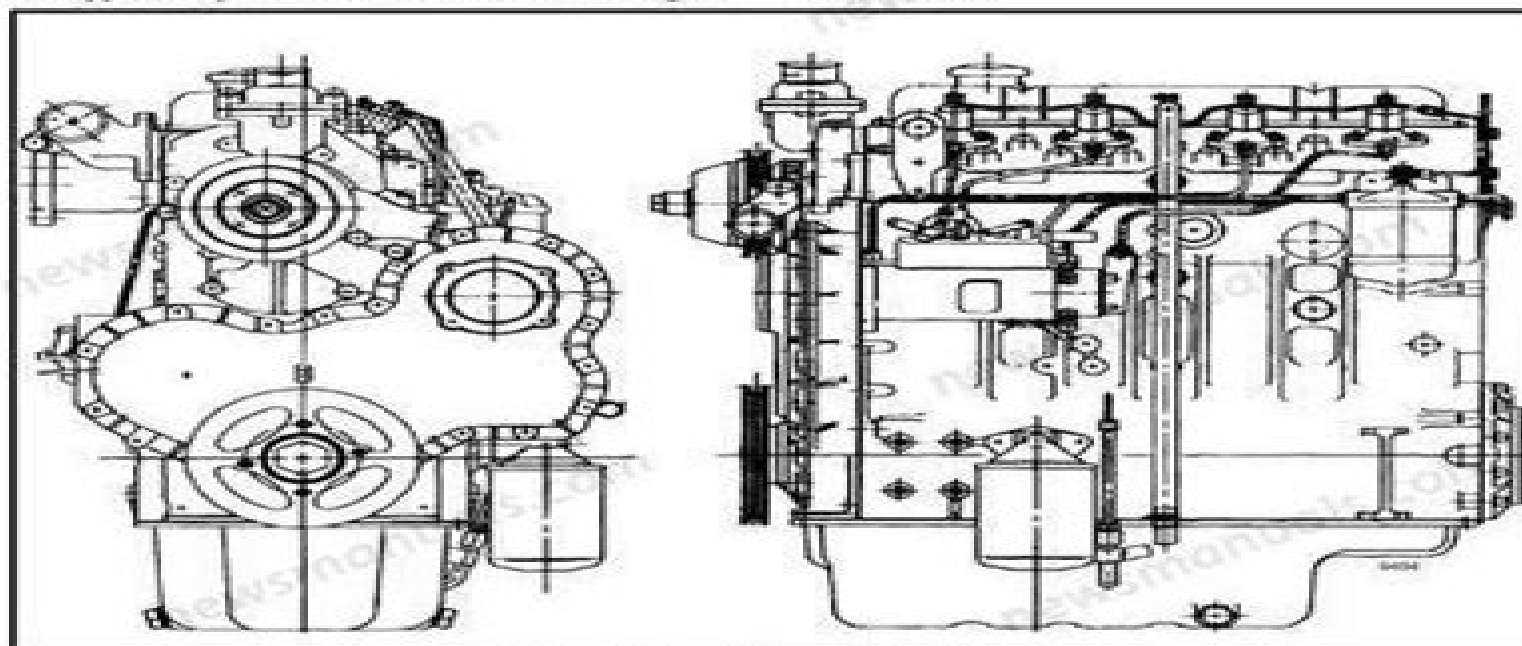


FIGURE 1. PERKINS 4.2482 ENGINE

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Table of Contents Perkins 2400 Service Manual

1. Understanding the eBook Perkins 2400 Service Manual
 - The Rise of Digital Reading Perkins 2400 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Perkins 2400 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Perkins 2400 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Perkins 2400 Service Manual
 - Personalized Recommendations
 - Perkins 2400 Service Manual User Reviews and Ratings
 - Perkins 2400 Service Manual and Bestseller Lists

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 - Perkins 2400 Service Manual Budget-Friendly Options
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 - Perkins 2400 Service Manual Compatibility with Devices
 - Perkins 2400 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
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 - Highlighting and Note-Taking Perkins 2400 Service Manual
 - Interactive Elements Perkins 2400 Service Manual
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 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Perkins 2400 Service Manual
9. Balancing eBooks and Physical Books Perkins 2400 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Perkins 2400 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Perkins 2400 Service Manual
 - Setting Reading Goals Perkins 2400 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Perkins 2400 Service Manual
 - Fact-Checking eBook Content of Perkins 2400 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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