



Fig. 1-1: Front view of the engine



Fig. 1-2: Side view of the engine

ENGINE DESCRIPTION

The 400-122 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a rated output of 122 hp (90 kW) at 2200 rpm. The engine is equipped with a 24.5 in. x 21 in. cylinder bore and a 2.5 in. stroke. The engine is equipped with a 24.5 in. x 21 in. cylinder bore and a 2.5 in. stroke. The engine is equipped with a 24.5 in. x 21 in. cylinder bore and a 2.5 in. stroke.

The fuel system is a direct injection system with a fuel pump and injectors. The fuel system is a direct injection system with a fuel pump and injectors.



Fig. 1-3: Rear view of the engine

The fuel system is a direct injection system with a fuel pump and injectors. The fuel system is a direct injection system with a fuel pump and injectors.



Fig. 1-4: Detail view of the fuel system

SECTION II - PART 2

The engine is equipped with a fuel pump and injectors. The engine is equipped with a fuel pump and injectors.

The engine is equipped with a fuel pump and injectors. The engine is equipped with a fuel pump and injectors.

ENGINE SERIAL NUMBER

Each engine has a serial number. The serial number is located on the side of the engine block.

The engine is equipped with a fuel pump and injectors. The engine is equipped with a fuel pump and injectors.

ROCKER ARM SHAFT ASSEMBLY

To inspect the rocker arm shaft assembly, refer to Fig. 2 and proceed as follows:

1. Disconnect the rocker arm shaft from the engine.
2. Disconnect the rocker arm shaft from the engine.
3. Disconnect the rocker arm shaft from the engine.
4. Disconnect the rocker arm shaft from the engine.
5. Disconnect the rocker arm shaft from the engine.

REMARKS

Before assembling the rocker arm shaft assembly, inspect the rocker arm shaft for wear and damage. The rocker arm shaft should be replaced if it is worn or damaged.

REMARKS

Each engine has a serial number. The serial number is located on the side of the engine block.



Fig. 2-1: Diagram of the rocker arm shaft assembly

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