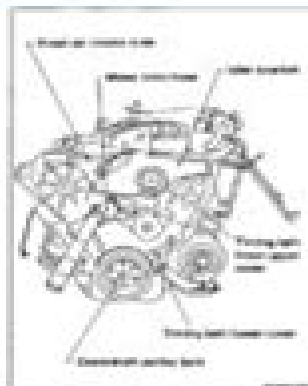
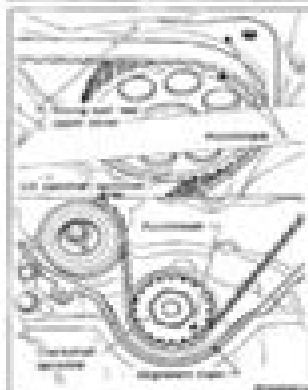


Nissan D21 Series 1990-1995 Workshop Manual



Removal

1. Remove engine under cover.
2. Drain engine coolant from radiator.
3. **Be careful not to spill coolant on drive belts.**
4. Remove radiator. (Refer to L2 section.)
5. Remove engine cooling fan and water pump pulley.
6. Remove the following belts:
 - Power steering pump drive belt.
 - Compressor drive belt.
 - Alternator drive belt.
7. Remove all spark plugs.
8. Remove distributor protector.
9. Remove compressor drive belt after bracket.
10. Remove fresh-air intake tube for radiator cover.
11. Remove water hose for thermostat housing.
12. Remove crankshaft pulley bolt.
13. Remove crankshaft pulley with a suitable puller.
14. Remove front upper and lower belt covers.



14. Set No. 1 piston at TDC on its compression stroke by rotating crankshaft.
 - Align punchmark on LH camshaft sprocket with punchmark on timing belt upper rear cover.
 - Align punchmark on crankshaft sprocket with notch on oil pump housing.
 - Temporarily install crank pulley bolt on crankshaft so that crankshaft can be rotated.

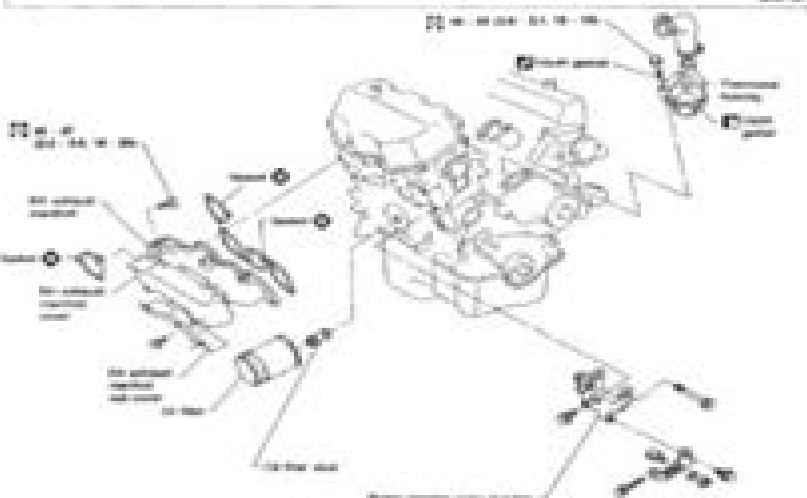
15. Loosen the cam breaker nut, turn breaker, then...

FRONT OIL SEAL

1. Remove timing belt and crankshaft sprocket.
2. Remove oil pump assembly.
3. Remove front oil seal from oil pump body.
4. Apply engine oil to new oil seal and install it using suitable tool.

CAUTION

1. Do not bend or twist timing belt.
2. After removing timing belt, do not turn crankshaft and camshaft except when needed.
3. Make sure that timing belt, camshaft sprocket, crankshaft sprocket are free from oil and water.
4. Installation should be carried out when engine is cold.



Nissan Terrano Repair Manual Motor D21

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Table of Contents Nissan Terrano Repair Manual Motor D21

1. Understanding the eBook Nissan Terrano Repair Manual Motor D21
 - The Rise of Digital Reading Nissan Terrano Repair Manual Motor D21
 - Advantages of eBooks Over Traditional Books
2. Identifying Nissan Terrano Repair Manual Motor D21
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Nissan Terrano Repair Manual Motor D21
 - User-Friendly Interface
4. Exploring eBook Recommendations from Nissan Terrano Repair Manual Motor D21
 - Personalized Recommendations
 - Nissan Terrano Repair Manual Motor D21 User Reviews and Ratings
 - Nissan Terrano Repair Manual Motor D21 and Bestseller Lists
5. Accessing Nissan Terrano Repair Manual Motor D21 Free and Paid eBooks
 - Nissan Terrano Repair Manual Motor D21 Public Domain eBooks
 - Nissan Terrano Repair Manual Motor D21 eBook Subscription Services
 - Nissan Terrano Repair Manual Motor D21 Budget-Friendly Options

6. Navigating Nissan Terrano Repair Manual Motor D21 eBook Formats
 - ePub, PDF, MOBI, and More
 - Nissan Terrano Repair Manual Motor D21 Compatibility with Devices
 - Nissan Terrano Repair Manual Motor D21 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Nissan Terrano Repair Manual Motor D21
 - Highlighting and Note-Taking Nissan Terrano Repair Manual Motor D21
 - Interactive Elements Nissan Terrano Repair Manual Motor D21
8. Staying Engaged with Nissan Terrano Repair Manual Motor D21
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Nissan Terrano Repair Manual Motor D21
9. Balancing eBooks and Physical Books Nissan Terrano Repair Manual Motor D21
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Nissan Terrano Repair Manual Motor D21
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Nissan Terrano Repair Manual Motor D21
 - Setting Reading Goals Nissan Terrano Repair Manual Motor D21
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Nissan Terrano Repair Manual Motor D21
 - Fact-Checking eBook Content of Nissan Terrano Repair Manual Motor D21
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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