NON-CONDENSIBLE REDUCED SULFUR GASES (NCG's)/HYDROGEN SULFIDE (H₂S)

Executive Summary

Employees may be at risk of non-condensible sulfur gas (NCG) exposure in kraft pulping operations where a mixture of sodium hydroxide and sodium sulfide (white liquor) is used to digest wood chips. Emissions of these gases pose the potential for exposure to employees working in all areas of the mill (Fibers, Chemical Recovery, Wastewater, and the Fluff Machine). In addition, hydrogen sulfide can also be generated when acid mixes with sulfide containing liquors in the process sewers or during acid cleaning operations.

Due to the flammability of high concentrations of non-condensible gas streams, and their associated organic contaminants, there is additional risk of explosion which needs to be addressed. These sources include continuous digester relief, turpentine recovery, foul condensate storage, evaporator hotwells, systems where these gases are incinerated, as well as process sewers.

1.0 PURPOSE

1.1 This procedure establishes a program for reducing potential exposure to hazardous concentrations of non-condensible reduced sulfur gases.

2.0 SCOPE

 This program applies to International Paper Franklin Mill and contractor employees.

3.0 RESPONSIBILITIES

- 3.1 Safety Manager
 - 3.1.1 Designated as NCG Procedure Coordinator.
 - 3.1.2 Maintain training materials for NCG Procedure.
 - 3.1.3 Maintain file of all documents associated with this procedure.
 - Coordinate all personal and area monitoring required by this procedure.
 - 3.1.5 Lead team to perform process hazard analyses as required by this procedure.
 - 3.1.6 Perform annual audit as required by this procedure.
 - 3.1.7 Provide guidance to Departments on selection of fixed and personal monitors.
 - 3.1.8 Investigate all reports of employee NCG exposure.

Scholarly Paper On H2s

Azman Jalar, Zaidi Embong, Norinsan Kamil Othman, Najmiddin Yaakob, Maria Abu Bakar

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