

**SAMSUNG**

# REFRIGERATOR

French Door Type

MODEL NAME : RF263TEAE\*\*  
RF263BEAE\*\*

## ***SERVICE*** Manual

### REFRIGERATOR



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# Samsung Rf263teaebc Service Manual And Repair Guide

**Ian Pickup**



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see below the height can be less but it required secondary operations and is far more costly 5

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web jan 26 2022 if the shop is using a v die to make the flange there is a minimum and maximum length that any flange can be in general the flange needs to be at least 3 though we suggest 4 times longer than the thickness of the material for sheet metal that is 0.120 thick that means a minimum flange length of 0.480 long

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web nov 9 2012 more than one sheet metal bending formula press brake technicians can use various formulas to calculate bend functions for instance in this article we have used the following for outside setback  $ossb = \tan(\text{degree of bend angle}) \times 2 \times \text{material thickness}$  inside radius