

2. Remove the (4) screws retaining the piston pump assembly to the gearcase and remove the pump.



NOTE: Piston pump assembly is a non-serviceable item and should not be disassembled. Replace as an assembly if found to be damaged or non-working.

3. Remove the (6) screws retaining the cover plate assembly and open the wire retaining clip.



4. Remove the cover plate assembly from the gearcase.



5. Remove the female (LH) output hub assembly. Inspect the thrust bearing (A) for wear. Inspect the output hub ball bearings, contact surfaces and splines for signs of wear or damage. Visually inspect the clutch plate area. If plates are steel-on-steel, or if the friction material is worn, the assembly must be replaced.

NOTE: Thrust bearing (A) located between the two output assemblies is pressed into the clutch pack and is not removable.



NOTE: Excessive noise coming from the front drive on deceleration are key indicators of burnt or broken down front drive fluid.

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Jicheng Xie



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