

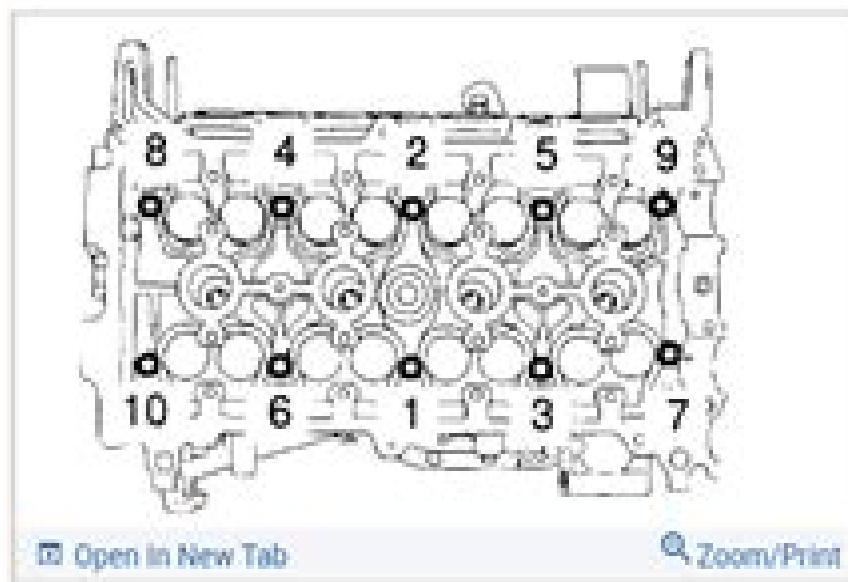
Tightening Procedures

INSTALL CYLINDER HEAD BOLTS

HINT:

- The cylinder head bolts are tightened in 3 progressive steps (steps b. and d.).
- If any cylinder head bolt is broken or deformed, replace it.

a. Apply a light coat of engine oil on the threads and under the heads of the cylinder head bolts.



b. Using a 8 mm bi-hexagon wrench, install and uniformly tighten the 10 cylinder head bolts and plate washers, in several passes, in the sequence shown.

Torque: 29.4 Nm (300 kgf-cm, 22 ft. lbs.)

If any one of the cylinder head bolts does not meet the torque specification, replace the cylinder head bolt.

c. Mark the front of the cylinder head bolt with paint.

Nissan 14big Ends And Mains Settings

LL Leslie



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