

## Compression test data

Many factors affect compression pressures, the battery, starter motor condition, ambient conditions and the type of gauge used can give a wide variation of results for a given engine.

| Standard value                                     | To be repaired                                     |
|----------------------------------------------------|----------------------------------------------------|
| >2940 kPa (426.6 lbf / in <sup>2</sup> ) @ 250 rpm | <2450 kPa (355.5 lbf / in <sup>2</sup> ) @ 250 rpm |

Compression tests should only be used to compare between cylinders of an engine. If one or more cylinders vary by more than 350 kPa (50 lbf / in<sup>2</sup>) then those cylinders may be faulty.

Compression tests should not be the only method used to show the condition of an engine, but they should be used together with other symptoms and tests.

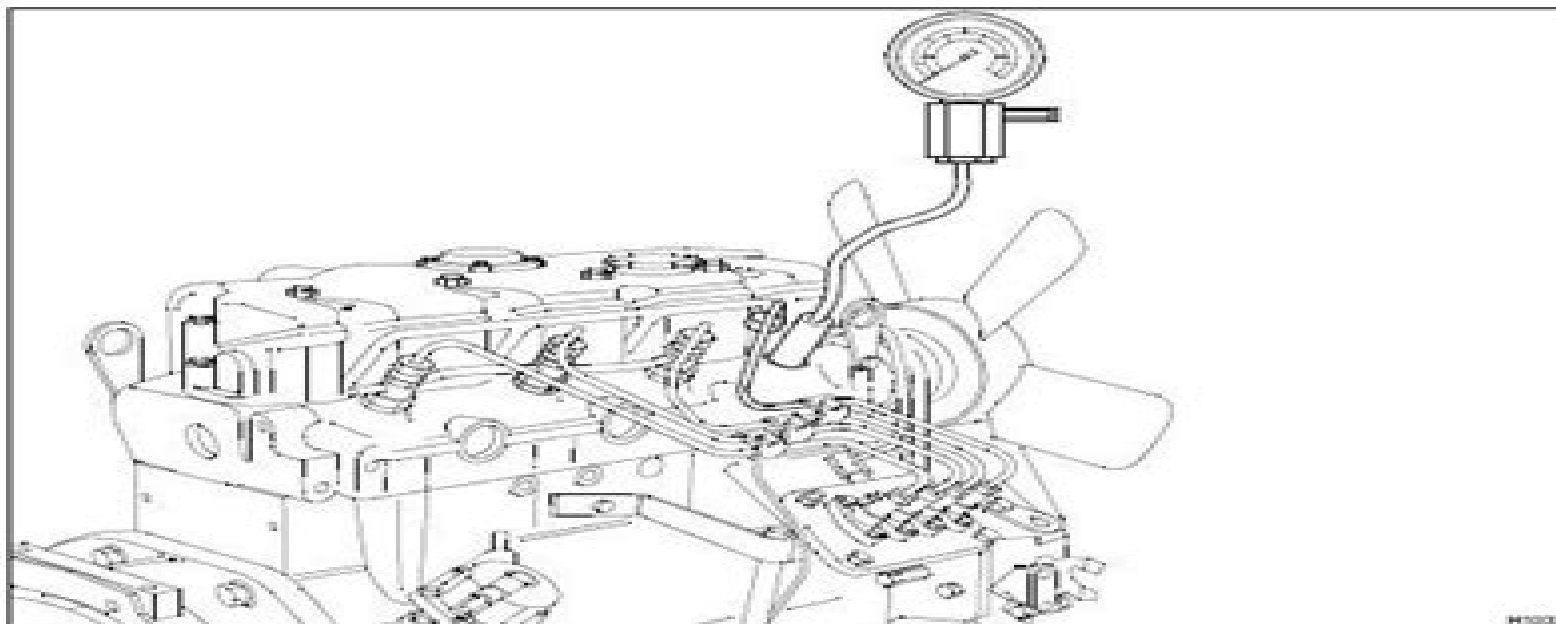
### How to do a compression test

**Note:** Before the compression test, ensure that the battery is in good condition and fully charged. Also ensure the starter motor is in good condition.

- 1 Ensure that the valve tip clearances are set correctly.
- 2 Remove the atomisers, see Operation 11-1.
- 3 Fit a suitable gauge into the atomiser hole of the cylinder to be tested.
- 4 Disconnect the stop solenoid or put the stop solenoid in the no fuel position. Operate the starter motor and record the pressure indicated on the gauge.

**Caution:** Do not remove the stop solenoid as this will allow the engine to start.

- 5 Repeat for each cylinder.



H1003

# Perkins Diesel Engine 400 Series Repair Manual

**LM Reder**



**Perkins Diesel Engine 400 Series Repair Manual:**

**Operator, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Grinding Kit, Valve Seat (K O Lee Co, Inc) (4910-00-060-9983).** ,1989     *Operator's, Organizational, Direct Support and General Support Maintenance Manual Including Repair Parts List for Grinding Machine, Valve Face, Model K403C and K500C, (K.O. Lee Co.), (NSN 4910-00-540-4679).* ,1989     *Monthly Catalogue, United States Public Documents* ,1990-03     *Monthly Catalog of United States Government Publications* ,1990     *Motor's Truck & Tractor Repair Manual* ,1971     *Construction Methods* ,1966-05     **Construction Methods and Equipment** ,1966     **The Commercial Motor** ,1980     **Business Week** ,1967     **U.S. News & World Report** ,1966     *Michigan Manufacturer and Financial Record* ,1966     *Michigan Tracking News* ,1966     **Journal of Gas Lighting and Water Supply** ,1968     **Highway Highlights** ,1966     *NADA* ,1965     *News Front* ,1966     **Dun's Review and Modern Industry** ,1966     *Ward's Quarterly* ,1966

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