



Fig. 1-1. Front view of the engine.



Fig. 1-2. Side view of the engine.

ENGINE DESCRIPTION

The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a rated output of 400 hp at 1800 rpm. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank.

The fuel system is a four-cylinder, four-stroke, water-cooled, diesel engine with a rated output of 400 hp at 1800 rpm. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank.



Fig. 1-3. Rear view of the engine.



Fig. 1-4. Detail view of the engine.

The engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a rated output of 400 hp at 1800 rpm. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank.

ENGINE SERIAL NUMBER

Each engine has a serial number which is stamped on the cylinder block. The serial number is stamped on the cylinder block.

ROCKER ARM SHAFT ASSEMBLY

The rocker arm shaft assembly is shown in Fig. 1-5 and consists of the following:

1. Rocker arm shaft
2. Rocker arm
3. Rocker arm pin
4. Rocker arm bush
5. Rocker arm nut
6. Rocker arm washer
7. Rocker arm lock washer
8. Rocker arm lock nut

DISASSEMBLY

Before disassembling the rocker arm shaft assembly, remove the rocker arm pin and rocker arm bush. Then remove the rocker arm nut and rocker arm washer. Finally, remove the rocker arm lock washer and rocker arm lock nut.

REPAIR

Check all parts for wear and tear. Replace any worn or damaged parts. Lubricate all parts with oil.



Fig. 1-5. Detail view of the rocker arm shaft assembly.

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