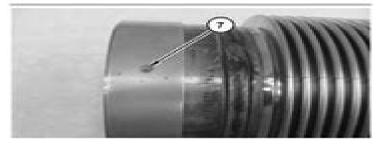
Note: Care should be taken when handling the lines group. The slightest bump or drop can result in a misalignment of the bellows and a possible need for replacement.

5. Discard clamp assemblies (2) and (6). The clamp assemblies are a one time use part.

Note: Steps 6 through 7 are only necessary if clamp (4) was loosened to remove the entire lines group.



Physician 3

902231956

Typical example:

(7) Weld

Remove clamp (4) from bellows (5) by removing. weld (7). Use a grinding device to remove the spot weekd.

Note: Use care not to remove excessive amounts of material and grind on the bellows.

Note: Do not use a vice to secure the lines group. The bellows cannot be damaged in any way during this procedure.

Note: Use the proper personal protective equipment when removing clamp (4) from the bellows assembly.



Humbrottom 4

g02231050

Remove the weld from the bellows assembly with a grinding device

7. Inspect the clamping surface on the outside of the bellows. Deburr the surface if necessary.

Note: If the bellows assembly is damaged during the removal of clamp (4), replace the bellows assembly.

Installation

Typical example:

Note: Step 1 is only necessary if clamp (4) was loosened to remove the entire lines group.



Muselmation 5.

@022350F3

Typical example:

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Luther Samuel Livingston

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