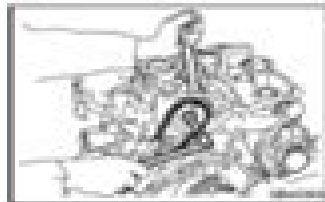


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Reviewed by Robert M.

6. Remove the timing chain slack guide.
7. Remove the timing chain with cam sprocket.
8. Loosen the cam sprocket holding bolt by using the hexagonal portion of the intake manifold side-camshaft with a spanner, etc.
9. If the spill tube is not removed, to the hexagonal portion of the exhaust manifold side camshaft.

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Do not corrupt the building itself by using the lessons of the others.

11. **Maximum Free Energy of Activation (kJ/mol)**

1997-1998

1. Install the timing chain tension guide.
2. Install the cam sprocket and the timing chain together.
3. Install by aligning the sprocket and timing chain match marks.
4. Tighten the cam sprocket locking bolt by using the hexagonal portion of the camshaft.

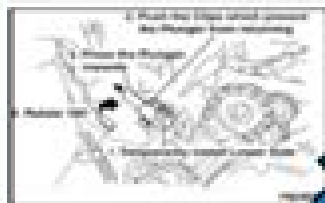
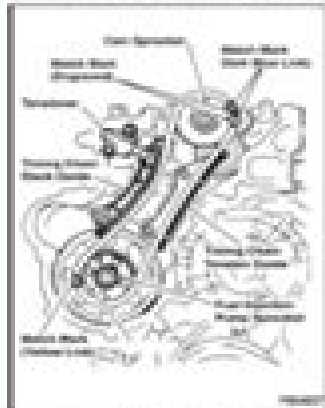
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The main system in the building had using the removal of the system.

12. **Investment** (See **Learning Objectives** 1 through 4)

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When the holding ball is tightened to the specified torque there is a gap between the gauge and ball. Do not over-tighten.



- 1) Install the chain liner as shown in the figure (with the plunger in the center) and slowly tighten the holding tool.
- 2) Press the chain liner against the measurement body while pressing on the slope with the thumb. Do not pull the plunger from returning.
- 3) Tighten the holding tool while holding the plunger against the measurement body and rotating it 180 degrees.
- 4) Tighten the holding tool to the specified torque.

1. Before installing chain cover, remove all traces of liquid gasket from mating surface using a scraper.
2. Apply a continuous bead of liquid gasket to chain cover.
Use Gonseal Liquid Gasket or equivalent.
3. Coat of liquid gasket should be maintained within 2.0 to 3.0 mm (0.079 to 0.118 in) dia. range.
4. Attach chain cover to gear case within 5 minutes after coating.
5. Wait at least 30 minutes before refilling engine oil or start-up sequence.

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