

GUIDE TO INSPECTING AND MAINTAINING CRANES

1



This Guide provides information on inspecting, testing, maintaining and repairing cranes in the workplace and supports the [General guide for cranes](#).

This Guide forms part of a series of guides and information sheets for cranes that includes information on:

- mobile cranes
- tower cranes
- bridge and gantry cranes
- vehicle loading cranes
- vessel-mounted cranes
- crane-lifted workboxes
- using other powered mobile plant as a crane, and
- quick-hitches for earth moving machinery.



Maintaining a safe work environment

As a person conducting a business or undertaking you have obligations under the Work Health and Safety (WH&S) Regulations to ensure, so far as is reasonably practicable, workers and other people are not exposed to health and safety risks arising from the business or undertaking. This includes making sure cranes at your workplaces are inspected and maintained.

A preventative inspection, maintenance and testing program will help ensure a crane is safe to use. Inspections and maintenance should be done in accordance with the manufacturer's instructions or, if these are not available, a competent person's specifications or according to relevant technical standards and engineering principles.



Checklists for the inspection and testing of tower and mobile cranes including for major inspections and tower crane pre-erection and commissioning inspections are at Appendix A.



Pre-operational checks

Before operating a crane a pre-operational check should be completed by a competent person. An appropriate log book should be used to record the condition of the crane.



Routine inspection and maintenance

Regular inspection, maintenance and repair are to be carried out in accordance with the manufacturer's instructions or those of a competent person. For inspections, if this is not practicable, they must be completed at least annually.

Cranes should be routinely inspected and tested even if they are not operated regularly. This is because the crane may have deteriorated through corrosion or be damaged.

Rtg Crane Maintenance Inspection Guide

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Rtg Crane Maintenance Inspection Guide:

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Table of Contents Rtg Crane Maintenance Inspection Guide

1. Understanding the eBook Rtg Crane Maintenance Inspection Guide
 - The Rise of Digital Reading Rtg Crane Maintenance Inspection Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Rtg Crane Maintenance Inspection Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Rtg Crane Maintenance Inspection Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Rtg Crane Maintenance Inspection Guide
 - Personalized Recommendations
 - Rtg Crane Maintenance Inspection Guide User Reviews and Ratings
 - Rtg Crane Maintenance Inspection Guide and Bestseller Lists
5. Accessing Rtg Crane Maintenance Inspection Guide Free and Paid eBooks
 - Rtg Crane Maintenance Inspection Guide Public Domain eBooks
 - Rtg Crane Maintenance Inspection Guide eBook Subscription Services
 - Rtg Crane Maintenance Inspection Guide Budget-Friendly Options
6. Navigating Rtg Crane Maintenance Inspection Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Rtg Crane Maintenance Inspection Guide Compatibility with Devices
 - Rtg Crane Maintenance Inspection Guide Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Rtg Crane Maintenance Inspection Guide
 - Highlighting and Note-Taking Rtg Crane Maintenance Inspection Guide
 - Interactive Elements Rtg Crane Maintenance Inspection Guide
8. Staying Engaged with Rtg Crane Maintenance Inspection Guide

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Rtg Crane Maintenance Inspection Guide
- 9. Balancing eBooks and Physical Books Rtg Crane Maintenance Inspection Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Rtg Crane Maintenance Inspection Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Rtg Crane Maintenance Inspection Guide
 - Setting Reading Goals Rtg Crane Maintenance Inspection Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Rtg Crane Maintenance Inspection Guide
 - Fact-Checking eBook Content of Rtg Crane Maintenance Inspection Guide
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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