

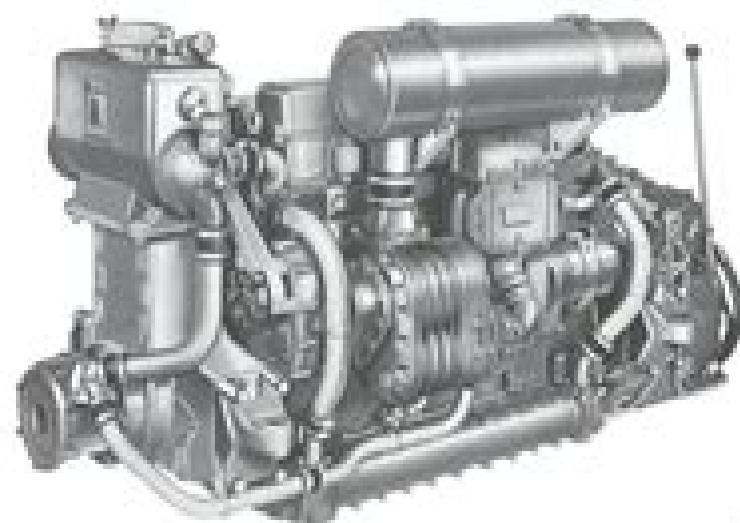


Fig. 1 Supercharged marine engine

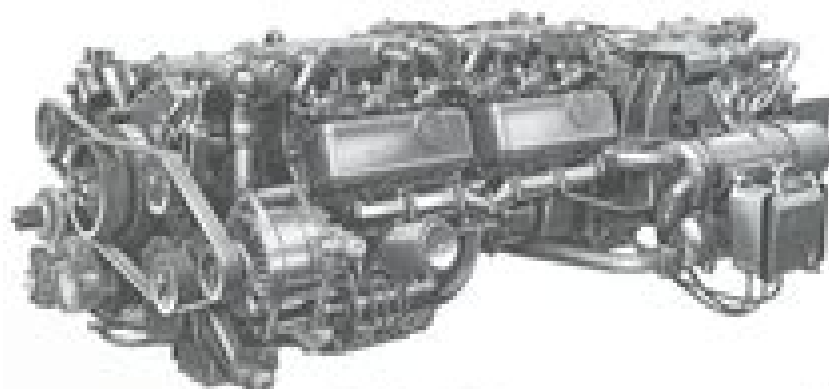


Fig. 2 Naturally aspirated engine

ENGINE DATA

MODELS		
CX, CY and CZ	3,127 cu. (100,170 mm.)	
Fulcrum (CX-F)	3,000 cu. (127,000 mm.)	
DISPLACEMENT		
all engines	3,000 cu. (127,000 mm.)	
NET AS SHOWN VOLUMES		
CX	495.1 cu. in. (8.1 litres)	
CY	742.0 cu. in. (12.17 litres)	
CZ	495.1 cu. in. (8.1 litres)	
Fulcrum (CX-F)	742.0 cu. in. (12.17 litres)	
COMPRESSION RATIOS		
Normally aspirated CX, CY and CZ	16 to 1	
Normally aspirated Fulcrum (CX-F)	17 to 1	
Supercharged CX, CY and CZ	18 to 1	
Supercharged CX, CY and CZ, 3-stage lead	16 to 1	
Supercharged CX, CY and CZ, 4-stage lead	15 to 1	
VALVE TIMING		
Intake valve opens	11 deg. before T.D.C.	
Intake valve closes	50 deg. after B.D.C.	
Exhaust valve opens	40 deg. before B.D.C.	
Exhaust valve closes	19 deg. after T.D.C.	
VALVE FLAPPER CLEARANCE (Engine hot or cold)		
Intake and exhaust	0.005 in. (0.127 mm.)	
FUEL INJECTION TIMING		As designed on engine installation
FUEL INJECTION PRESSURE		170 atmospheres
FIRING ORDER		
Cylinder	1, 3, 4, 2	
Cylinder	1, 4, 3, 2, 5, 1	
Cylinder	1, 4, 3, 5, 2, 1	
DIRECTION OF ROTATION		As indicated, viewed on flywheel
APPROXIMATE WEIGHTS (lb/kg)		
ACTUATOR VERTICAL		
Normally aspirated	1,200	540
Supercharged	1,200	540
Full-charged	1,270	580

Rolls Royce 20 25 Workshop Manual

Peter Tomter Pedersen



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