

Valve springs - vehicle, M50 and M50T engines

Fitted length	34.7 mm (1.37 in)
Load at fitted length	150 N (34.5 lbf) to 20.2 kgf
Number of active coils	4.5
Number of damper coils	0
Direction of coils	Left hand
Identification colour	Orange

Valve springs - S50 and M50 engines

Fitted length	34.7 mm (1.37 in)
Load at fitted length	142/137 N (32/31 lbf) 14.5/13.0 kgf
Number of active coils	5.2
Number of damper coils	0
Direction of coils	Left hand
Identification colour	White

Pistons and skirts**Materials:**

- Vehicle, M50 and M50T engines
- S50 and M50 engines

Steel
Cast iron

Outside diameter of skirt	31.725/31.745 mm (1.2490/1.2498 in)
Clearance of skirt in cylinder head	0.050/0.055 mm (0.0020/0.0022 in)
Thickness of skirt head	0.55/0.58 mm (0.0217/0.023 in)
Skirt length:	
- Vehicle, M50 and M50T engines	25.7/26.3 mm (1.01/1.04 in)
- S50 and M50 engines	25.7/26.3 mm (1.01/1.04 in)
Skirt thickness	Range of 48 gms: from 2.080 mm (0.083 in) to 2.400 mm (0.094 in) in grades of 0.025 mm (0.001 in)

Camshaft

Diameter of front and rear journals	47.860/47.875 mm (1.8853/1.8880 in)
Diameter of centre journal	47.860/47.875 mm (1.8853/1.8880 in)
Clearance of journals in bores:	
- Front and rear	0.040/0.094 mm (0.0016/0.0037 in)
- Centre	0.040/0.098 mm (0.0016/0.0039 in)
Diameter for pulley hub	36.58/36.61 mm (1.440/1.441 in)
Cam lift - vehicle, M50 and M50T engines:	
- Intake and exhaust	9.344/9.724 mm (0.3717/0.3828 in)
Cam lift - S50 and M50 engines:	
- Intake camshaft part number 1, 141DF111	9.344/9.094 mm (0.3695/0.3580 in)
- Intake camshaft part number 1, 141DF021	9.344/9.374 mm (0.3695/0.3690 in)
- Exhaust	9.344/9.524 mm (0.3695/0.3750 in)
End-float	0.11/0.27 mm (0.004/0.011 in)
Maximum permissible end-float in service	0.50 mm (0.020 in)
Width of recess for thrust washer	6.00/6.12 mm (0.236/0.241 in)
Camshaft thrust washer	
Type	1.807 washer fitted in camshaft cover
Thickness	0.80/0.85 mm (0.031/0.034 in)
Transition fit of thrust washer in camshaft cover recess	± 0.05 mm (± 0.002 in)

Perkins M80t Manual

Camilla Rothe



Perkins M80t Manual:

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