

Illustration 10

Front and right side view of the diesel/gel engine

10 Fuel pump assembly
11 Fuel filter and fuel primer
12 Water pump
13 Water pump
14 Lower engine oil filter cap

15 Timing belt
16 Drive shaft for the accessory drive
17 Engine oil filter guard
18 Engine oil cooler
19 Engine oil cooler

20 Engine oil filter
21 Fuel injection pump
22 Injection pump
23 Fuel filter
24 Fuel filter

3226-0011-00

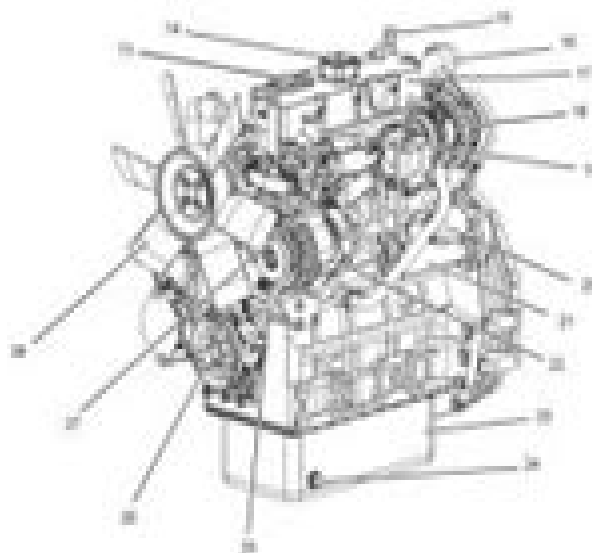


Illustration 11

Front and left side view of the diesel/gel engine

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13 Water pump
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Engine Description

The 100 series engines are indirect injection engines. The engines are controlled with a mechanically actuated fuel injection pump. The engine cylinders are arranged inline.

The cylinder head assembly has one inlet valve and one exhaust valve for each cylinder. Each cylinder valve has a single valve spring.

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The pistons have two compression rings and an oil control ring. It is important to ensure the correct piston height so that the piston does not contact the cylinder head. The correct piston height also ensures efficient combustion of fuel that is necessary in order to conform to requirements for emissions.

The crankshaft for a two cylinder engine has two main bearing journals. The crankshaft for a three cylinder engine has four main bearing journals. The crankshaft for a four cylinder engine has five main bearing journals. End play is controlled by the thrust washers that are located on the rear main bearing journal.

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Rose Army



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