



Fig. 1-1: Front view of the engine

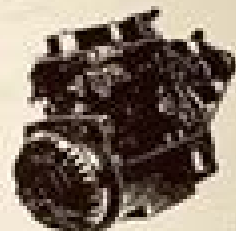


Fig. 1-2: Side view of the engine

ENGINE DESCRIPTION

The 400-122 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a bore of 3.91 in. (100 mm) and a stroke of 4.72 in. (120 mm). The engine is equipped with a 12.5:1 compression ratio and a 12.5:1 compression ratio. The engine is equipped with a 12.5:1 compression ratio and a 12.5:1 compression ratio. The engine is equipped with a 12.5:1 compression ratio and a 12.5:1 compression ratio.

The fuel system is a direct injection system with a 12.5:1 compression ratio. The fuel system is a direct injection system with a 12.5:1 compression ratio. The fuel system is a direct injection system with a 12.5:1 compression ratio. The fuel system is a direct injection system with a 12.5:1 compression ratio.



Fig. 1-3: Detail view of the engine



Fig. 1-4: Detail view of the engine

SECTION 1 - PART 1

The engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a bore of 3.91 in. (100 mm) and a stroke of 4.72 in. (120 mm). The engine is equipped with a 12.5:1 compression ratio and a 12.5:1 compression ratio. The engine is equipped with a 12.5:1 compression ratio and a 12.5:1 compression ratio.

ENGINE SERIAL NUMBER

Each engine has a serial number stamped on a metal plate located on the front side of the engine block. The serial number is used for identification and record keeping.

ROCKER ARM SHAFT ASSEMBLY

The rocker arm shaft assembly is used to operate the intake and exhaust valves. It consists of a shaft with rockers and pushrods.

1. Remove the rocker arm shaft assembly from the engine.
2. Inspect the rocker arm shaft assembly for wear and damage.
3. Replace the rocker arm shaft assembly if necessary.
4. Reinstall the rocker arm shaft assembly on the engine.

DISASSEMBLY

Before disassembling the engine, it is important to label all parts and components. This will help in the reassembly process. The engine should be disassembled in the following order:



Fig. 1-5: Diagram of the engine

The engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a bore of 3.91 in. (100 mm) and a stroke of 4.72 in. (120 mm). The engine is equipped with a 12.5:1 compression ratio and a 12.5:1 compression ratio. The engine is equipped with a 12.5:1 compression ratio and a 12.5:1 compression ratio.

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REPAIR

Check all parts for wear and damage. Replace any worn or damaged parts. The engine should be repaired in the following order:

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Mike Jess

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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