

SERVICE DATA AND SPECIFICATIONS

UNIVERSAL JOINT

GENERAL SPECIFICATIONS

Model	118R	
Number of joints	2	
Distance between yokes	mm (in)	118 (4.65)

INSPECTION AND ADJUSTMENT

Journal free play	mm (in)	Less than 0.25 (0.0098)
Journal axial play	mm (in)	Less than 0.03 (0.0012)

Snap ring thickness

Unit: mm (in)

1.45	(0.0575)
1.50	(0.0591)
1.54	(0.0606)
1.58	(0.0622)
1.62	(0.0638)
1.66	(0.0654)

TIGHTENING TORQUE

	N·m	kg·m	ft·lb
Universal joint to differential carrier or transmission	78 - 98	8 - 10	58 - 72

DIFFERENTIAL CARRIER

GENERAL SPECIFICATIONS

Model	R339	
Gear ratio		
For SD33 and P engine	5.285	
For FDS engine	4.875	
Number of teeth (Ring gear/Drive pinion)		
For SD33 and P engine	37/7	
For FDS engine	39/8	
Differential gear	4 pinions	
Number of teeth (Side gear/Pinion mate gear)	16/10	
Oil capacity		
• (US qt, Imp qt)	6.5 (6-7/8, 5-3/4)	

INSPECTION AND ADJUSTMENT

Drive bearing starting torque		
N·m (kg·cm, ft·lb)	2.0 - 3.9 (20 - 40, 1.7 - 3.5)	
Backlash	mm (in)	
Side gear to pinion mate gear	0.15 - 0.4 (0.0059 - 0.0157)	
Drive pinion to ring gear	0.2 - 0.28 (0.0079 - 0.0110)	
Total preload		
1st ring gear mounting bolt		
N (kg, lb)	29 - 49 (3 - 5, 7 - 11)	

Side gear thrust washer

1.6 mm (0.063 in)

Pinion gear thrust washer

1.6 mm (0.063 in)

Drive pinion bearing adjusting shim

Unit: mm (in)

1.700	(0.0669)
1.725	(0.0679)
1.750	(0.0689)
1.775	(0.0699)
1.800	(0.0709)

Pinion height adjusting shim

Unit: mm (in)

Unit type	
0.5	(0.020)
1.0	(0.039)
Divided type	
0.1	(0.004)
0.15	(0.0059)
0.5	(0.020)

TIGHTENING TORQUE

	N·m	kg·m	ft·lb
Differential carrier to axle housing	69 - 98	7 - 9	51 - 65
Side bearing cap bolt	306 - 345	21 - 25	152 - 181
Ring gear to differential case	137 - 167	14 - 17	101 - 123
Differential case	78 - 98	8 - 10	58 - 72
Pilot washer mounting bolt	10 - 15	1.0 - 1.5	7 - 11
Bearing sleeve mounting bolt	55 - 75	6 - 8	43 - 55
Drive pinion lock nut	343 - 441	29 - 45	253 - 325

Nissan Forklift Internal Combustion F05 Series Service Repair Workshop Manual

J Elliott



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