



ATV AND LIGHT UTILITY VEHICLE SERVICE MANUAL

Foreword

This manual is designed primarily for use by ATV service technicians in a properly equipped shop. Since a certain knowledge of mechanical theory, tool use, and shop procedures is necessary to perform the service work safely, all operations should be performed by qualified service personnel only. In order to perform the work efficiently and prevent costly errors, the technician should read the text and be familiar with procedures before starting the work. Cleanliness of parts and tools as well as the work area is of primary importance.

All references to left and right side of the vehicle are from the operator's perspective when seated in a normal riding position.

This manual includes procedures for maintenance operations, component identification and unit repair, along with service specifications for 1996-1998 model Polaris ATVs and Light Utility Vehicles. The section index tabs enable the user to quickly locate the section desired. In addition, a table of contents is placed at the beginning of each section for location of specific page numbers and service information. Keep this manual available for reference in the shop area.

To keep this manual current it is important that it is updated yearly with new model information and specifications.

At the time of publication all information contained in this manual was current. However, all materials and specifications are subject to change without notice.

Comments or suggestions about this manual may be directed to: Polaris Industries Inc., Service Publications Supervisor, 1225 Highway 169 North, Minneapolis, Minnesota 55441-5078.

**1996-1998 Service Manual Volume II Part No. 9913680
1998 Service Manual Update Part No. 9914752**

Polaris Xpress 400l 1997 Factory Service Repair Manual

Karin Nielsen-Saines



Polaris Xpress 400l 1997 Factory Service Repair Manual:

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