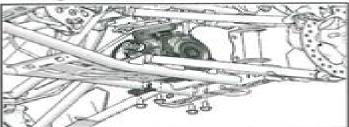
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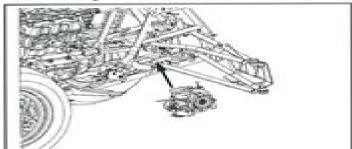
 Remove the vent line and the (4) bolts securing the front gearcase to frame.



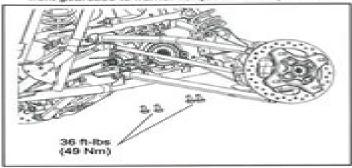
- Lay the gearcase on its side and rotate it in the frame so the input shaft is facing you.
- Remove the gearcase from the front RH wheel well area and carefully slide it between the upper and lower A-arms.

FRONT GEARCASE INSTALLATION (NON-EPS MODELS)

1. Install the gearcase between the A-arms as shown.



Install the vent line and the (4) bolts that secure the front gearcase to frame. Torque bolts to specification.



TORQUE

Front Gearcase Mounting Bolts: 36 ft-lbs (49 Nm)

 Connect and route the AWD wire harness along the frame and install a plastic tie strap to attach it to the frame.



 Place the lower steering post assembly into the front gearcase.

Polaris Scrambler 850 Service Manual

JA Banks

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