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CLUTCHING



PVT ASSEMBLY INSPECTION

- Inspect PVT outer cover for damage. Replace if cracked or damaged. Align the alignment mark on the cover with the mark on the engine case.



- Place a hex nut on transmission input shaft.
- Apply RTV silicone sealant to outside edge of inner cover to engine case. It should be able to withstand the heat when you place it on engine case. Surface must be clean to ensure adhesion of silicone sealant.
- Hand-tighten and tighten rear cover bolts just enough to hold it in place.
- Put oil cover cap and plug engine. Install rear cover plate and tighten screws securely.
- Torque rear cover bolts (25 ft-lbs specification).



Inner Cover Bolt Torque (Metric)
10 ft-lbs (13.6 Nm)
Outer Cover Bushing Bolt Torque
10 ft-lbs (13.6 Nm)
Drive Clutch Bushing Bolt Torque
40 ft-lbs (54 Nm)

- Insert shaft offset spacers in transmission input shaft.



- Clean splines inside driver shaft and on the transmission input shaft.
- Apply a light film of grease to the splines on the shaft.
- Install the driver shaft assembly, lock washers, and retaining bolt. Torque to specification.
- Check end of bolt on cover and the bolt face inside the shaft.
- Tighten drive shaft and torque retaining bolt to specification.
- Hand-tighten retaining flange of system. The rear bolt is installed. Install oil cap and oil seal.
- Only replace PVT outer cover when gearset is damaged. Place the gear set in the same side as it is.

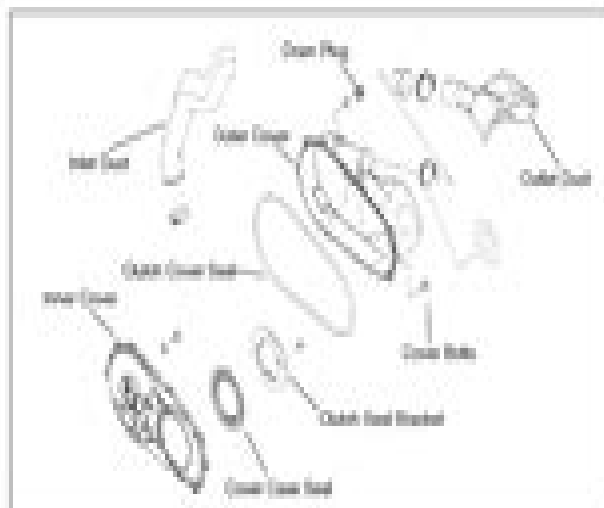


- Hand-tighten PVT outer cover and secure with screws.
- Hand-tighten oil seal assembly, gear oil seal.

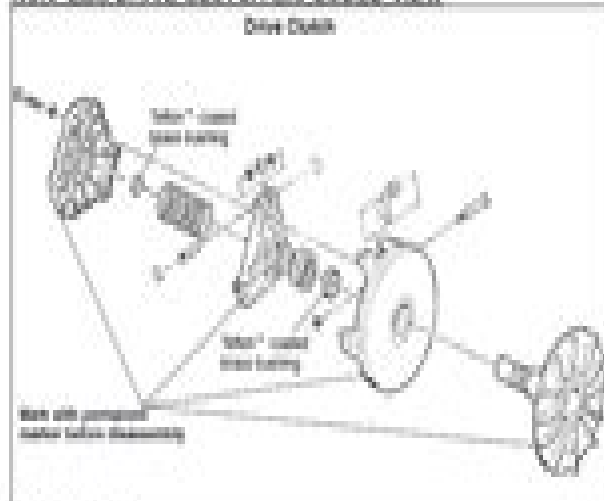


CLUTCHING

PVT SEALING AND DUCTING COMPONENTS



NON-ESL DRIVE CLUTCH EXPLODED VIEW



Polaris Predator 90 Service Manual 2004

LM Reder



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