

## 1-10 PUMP SYSTEM

1



## PARTS LIST -Main Parts-

Parts No.	Parts Name	
1	12805288 ASS'Y PUMP FJ-50	*
	7576340000 SC-500 PUMP ASSY FOR SOL INK	*
2	12805448 ASS'Y_CAP-TOP FJ-540	*
3	22355802 BASE_BOTTOM FJ-540	*
4	22355801 BASE_TABLE MOTOR FJ-540	*
5	21925137 BELT_166P2M4-530	*
6	12159589 BUSH,S10-1050	*
7	22335146 CAP_TABLE SPRING FJ-540	*
8	21365121 CASE_CAP TOP FJ-540	*
9	22025871 COVER_CAP CASE FJ-540	*
10	22585406 DRIVE PULLEY	*
11	22115876 FRAME_BACK UP FJ-540	*
12	22115875 FRAME_FRONT CAP FJ-540	*
13	22115896 FRAME_MAIN CAP 2 FJ-540	*
14	22115895 FRAME_SIDE CAP 2 FJ-540	*
15	21685122 GEAR,S10S20	*
16	21685120 GEAR,S34S43	*
17	22135616 GUIDE_CAP CASE FJ-540	*
18	22135614 GUIDE_SIDE FRAME FJ-540	*
19	21655246 HOLDER_TABLE SPRING FJ-540	*
20	21645105 HOOK_CAP CASE FJ-540	*
21	22435429 MOTOR KP42GM1-014	*
22	21575126 PAD_TABLE FJ-540	*
23	21545161 PAD_TUBING SJ-540	*
24	22055542 PLATE_NUT FJ-540	*
25	22055540 PLATE_PUMP MOTOR FJ-540	*
26	22055579 PLATE_SHUTTER TABLE 2 FJ-540	*
27	22055541 PLATE_TABLE MOTOR FJ-540	*
28	11889107 R-BEARING,D10S6(B3FL)	*
29	15229506 SENSOR INTERRUPTER_GP1A05A5	*

## PARTS LIST -Main Parts-

Parts No.	Parts Name	
30	22155958 SHAFT_GUIDE TABLE FJ-540	*
31	22155957 SHAFT_SCREW M8 FJ-540	*
32	22165178 SPACER_6FAI FJ-5	*
33	22175334 SPRING_CAP HEAD FJ-540	*
34	22175332 SPRING_PLATE BUSH FJ-540	*
35	22175326 SPRING_TABLE FJ-540	*
36	22175324 SPRING_TABLE MOTOR FJ-540	*
37	22715340 STAY_NUT FJ-540	*
38	22135436 STOPPER_GUIDE SHAFT FJ-540	*
39	22325444 SUPPORT_TUBE 16FAI FJ-540	*
40	21965150 TABLE_CAP-CASE 3 FJ-540	*
42	22805477 ASS'Y_TUBING 1.4*20MM	*
43	22325452 SUPPORT_TUBE FR 16FAI FJ-540	*

## PARTS LIST -Supplemental Parts-

Parts No.	Parts Name	
S1	31029105 BUSH,N8-8	*
S2	31285112 CUPSCREW, M3*10 NI	*
S3	31289105 CUPSCREW, M3*6 BC	*
S4	31289108 CUPSCREW, M3*8 NI	*
S5	31109801 NUT SQUARE M3 FE C	*
S6	31149703 RINGE-RING ETW-4 UNI-C	*
S7	31409702 SADDLE LOCKING EDGE LES-1010	*
S8	31409801 SADDLE LOCKING WIRE LWS-0711Z	*
S10	31199701 SCREW_SET WP M3*3-C	*
S12	31019516 SCREW_BINDING M3*6 BC	*
S13	31019517 SCREW_BINDING M3*8 BC	*
S14	31258122 TUBE_VINYL 12*16(10M) L=400MM	*
S15	22805487 ASS'Y_SPIRAL TUBING 400MM FJ-540	*

# **Roland Sc540 Service Manual**

**John S. Mead**



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