



THE NEW AMERICAN MOTORCYCLE™



2002 - 2004 SERVICE MANUAL

Part Number 9918960

Foreword

This manual is designed primarily for use by Victory service technicians in a properly equipped shop and should be kept available for reference in the shop area. All references to left and right side of the motorcycle are from the operator's perspective while seated in a normal riding position.

Some procedures outlined in this manual require a sound knowledge of mechanical theory, tool use, and shop procedures in order to perform the work safely and correctly. Read the text and be familiar with the service procedures before starting the work. Certain procedures will require the use of special tools. Use only the proper tools as specified.

This manual includes procedures for maintenance, component identification and repair, along with service specifications for Victory Classic Cruiser and Touring/Cruiser motorcycles. Comments or suggestions about this manual may be directed to: Service Publications Dept., © Polaris Sales Inc., 2100 Hwy 55, Medina, Minnesota 55340.
2002 - 2004 Victory Standard, Deluxe, Classic, and Touring Cruiser Service Manual PN9918960.

Refer to page 1-5 for Owner's Manual, Parts Book, and Microfiche part numbers.

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