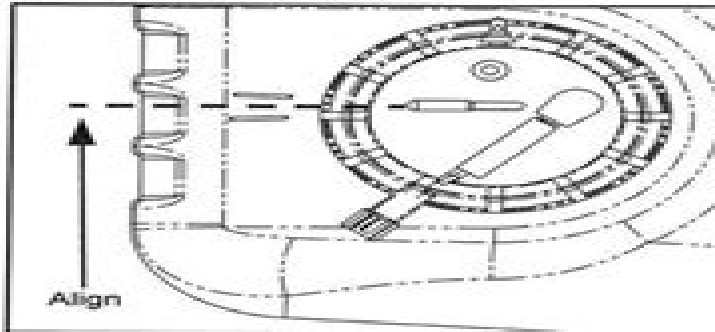


13. Install fuel pump into fuel tank, hold float arm to the pump body and tilt assembly to ensure float arm does not get caught or bent during installation.
14. Gently push down on fuel pump flange ensuring flange is centered.
15. Roughly align capped vent fitting with orientation marks on fuel tank to ensure float arm does not get bent or snagged.

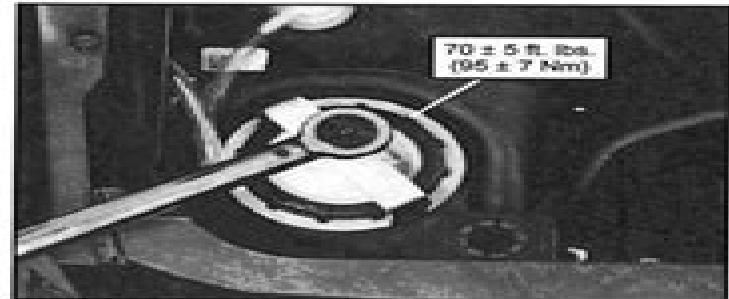


## CAUTION

Failure to align the orientation marks may lead to interferences with the fuel level float arm and cause incorrect function.

16. While maintaining downward pressure, thread new PFA nut onto fuel tank and hand tighten. Use care when starting PFA nut, ensuring threads are properly aligned. Verify orientation marks are still aligned between fuel pump and fuel tank.

17. Torque PFA nut to specification using the Fuel Pump Service Tool (PU-50326), 3 in. extension and a calibrated torque wrench.



**Fuel Pump PFA Nut:**  
70 ± 5 ft. lbs. (95 ± 7 Nm)

18. Verify alignment of fuel pump and tank orientation marks.
19. Connect the fuel line to the fuel pump outlet.



**IMPORTANT:** Be sure to engage the white retainer on fuel line until it snaps into place. Pull on fuel line lightly to confirm connection.

20. Connect the fuel pump electrical harness.
21. Install the lower seat base.
22. Test the fuel pump by turning on the key and listening for the pump to activate. Cycle the key several times to prime the system.

# Polaris Snowmobile 500 Efi Manual

**M Planty**



## **Polaris Snowmobile 500 Efi Manual:**

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