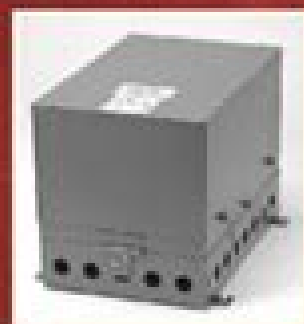


OHIO MODEL MC-1A AUTO/MANUAL DROP MAGNET CONTROLLER



INSTALLATION, MAINTENANCE, AND PARTS BULLETIN

OPERATING RANGE 20-100 A
(COLD MAGNET CURRENT)

DESCRIPTION

The MC-1A Controller is a heavy duty magnet controller used for magnets whose cold current ranges from 20 A to 100 A dc. Cold current references the current flowing through the magnet when the magnet temperature is 25°C throughout.

AUTOMATIC DROP

A reverse current adjustment provides for a fast, clean drop of the magnet over a complete range of magnetic material with one movement of the master switch or push button.

MANUAL DROP

Allows for partial dropping of the load by controlling the amount of reverse current to the magnet. A drop position on the master switch or a push button that is spring returned to off, gives the operator complete control of the drop cycle.

INSTALLATION PROCEDURES

- Mount the controller to a solid surface with the mounting bars provided.
- The controller must be mounted vertically with the "TOP" up to operate properly.
- Mount the controller away from sources of heat and direct exhaust of engines.
- Allow enough room around the controller for air circulation.
- Route electrical wires through bottom of the enclosure and connect securely to the terminals.
- Controller is polarity sensitive. The positive line must be connected to L+ and the negative to L- to ensure proper operation.
- All electrical circuits must be free from grounds and shorts.
- Remove shipping material from the arc shields before operating the controller.
- Adjust the reverse current control rheostat to provide enough reverse current to cleanly drop the magnet load.

Procedure Start with the dial set at low range. Pick up and drop a load of the material to be handled. If the material does not completely fall off the magnet, increase the adjustment and try another load. If the material drops off and then some jumps back up to the magnet before it can fall free, reduce the adjustment and try another load. When all the material falls cleanly from the magnet, the controller is properly set.

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Lei Huang



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Table of Contents Ohio Model Rd 1a Automanual Drop Magnet

1. Understanding the eBook Ohio Model Rd 1a Automanual Drop Magnet
 - The Rise of Digital Reading Ohio Model Rd 1a Automanual Drop Magnet
 - Advantages of eBooks Over Traditional Books
2. Identifying Ohio Model Rd 1a Automanual Drop Magnet
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ohio Model Rd 1a Automanual Drop Magnet
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ohio Model Rd 1a Automanual Drop Magnet

- Personalized Recommendations
- Ohio Model Rd 1a Automanual Drop Magnet User Reviews and Ratings
- Ohio Model Rd 1a Automanual Drop Magnet and Bestseller Lists
- 5. Accessing Ohio Model Rd 1a Automanual Drop Magnet Free and Paid eBooks
 - Ohio Model Rd 1a Automanual Drop Magnet Public Domain eBooks
 - Ohio Model Rd 1a Automanual Drop Magnet eBook Subscription Services
 - Ohio Model Rd 1a Automanual Drop Magnet Budget-Friendly Options
- 6. Navigating Ohio Model Rd 1a Automanual Drop Magnet eBook Formats
 - ePub, PDF, MOBI, and More
 - Ohio Model Rd 1a Automanual Drop Magnet Compatibility with Devices
 - Ohio Model Rd 1a Automanual Drop Magnet Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ohio Model Rd 1a Automanual Drop Magnet
 - Highlighting and Note-Taking Ohio Model Rd 1a Automanual Drop Magnet
 - Interactive Elements Ohio Model Rd 1a Automanual Drop Magnet
- 8. Staying Engaged with Ohio Model Rd 1a Automanual Drop Magnet
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ohio Model Rd 1a Automanual Drop Magnet
- 9. Balancing eBooks and Physical Books Ohio Model Rd 1a Automanual Drop Magnet
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ohio Model Rd 1a Automanual Drop Magnet
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ohio Model Rd 1a Automanual Drop Magnet
 - Setting Reading Goals Ohio Model Rd 1a Automanual Drop Magnet
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ohio Model Rd 1a Automanual Drop Magnet

- Fact-Checking eBook Content of Ohio Model Rd 1a Automanual Drop Magnet
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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