

CYLINDER HEAD

- Install the dowel pins into the cylinder and then install the cylinder head gasket ① onto the cylinder.

CAUTION

Use the new gasket to prevent gas leakage.



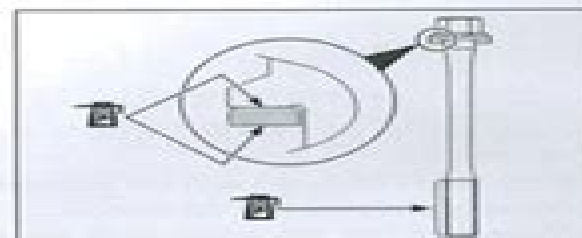
- Place the cylinder head ② on the cylinder.

CAUTION

Do not drop the cam chain into the crankcase.

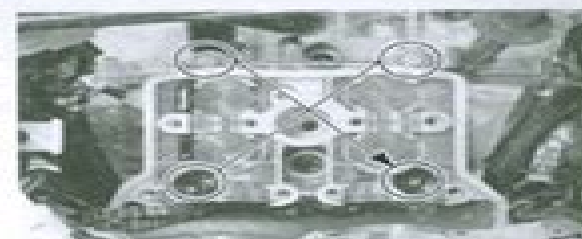


- Apply engine oil to the washers and thread portion of the bolts before installing the cylinder head bolts.



- With the head snugly seated on the cylinder, secure it by tightening the bolts in diagonal stages.
- Tighten the cylinder head bolts to the specified torque.

- ☑ **Cylinder head bolt:** Initial 25 N·m (2.5 kgf-m, 18.0 lb-ft)
Final 51 N·m (5.1 kgf-m, 37.0 lb-ft)



- After tightening the cylinder head bolts to specification, tighten the cylinder head base bolts ③ and cylinder base bolt ④ to the specified torque.

- ☑ **Cylinder head base bolt:** 10 N·m (1.0 kgf-m, 7.0 lb-ft)
Cylinder base bolt: 10 N·m (1.0 kgf-m, 7.0 lb-ft)



- Connect the ECT sensor coupler.
- Install the engine mounting upper brackets. (☞ 5-6)
- Install the exhaust pipe. (☞ 5-9)
- Connect the radiator hose. (☞ 20-23)
- Install the throttle body. (☞ 13-15)

Rm 450 K8 Manual

BM King



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