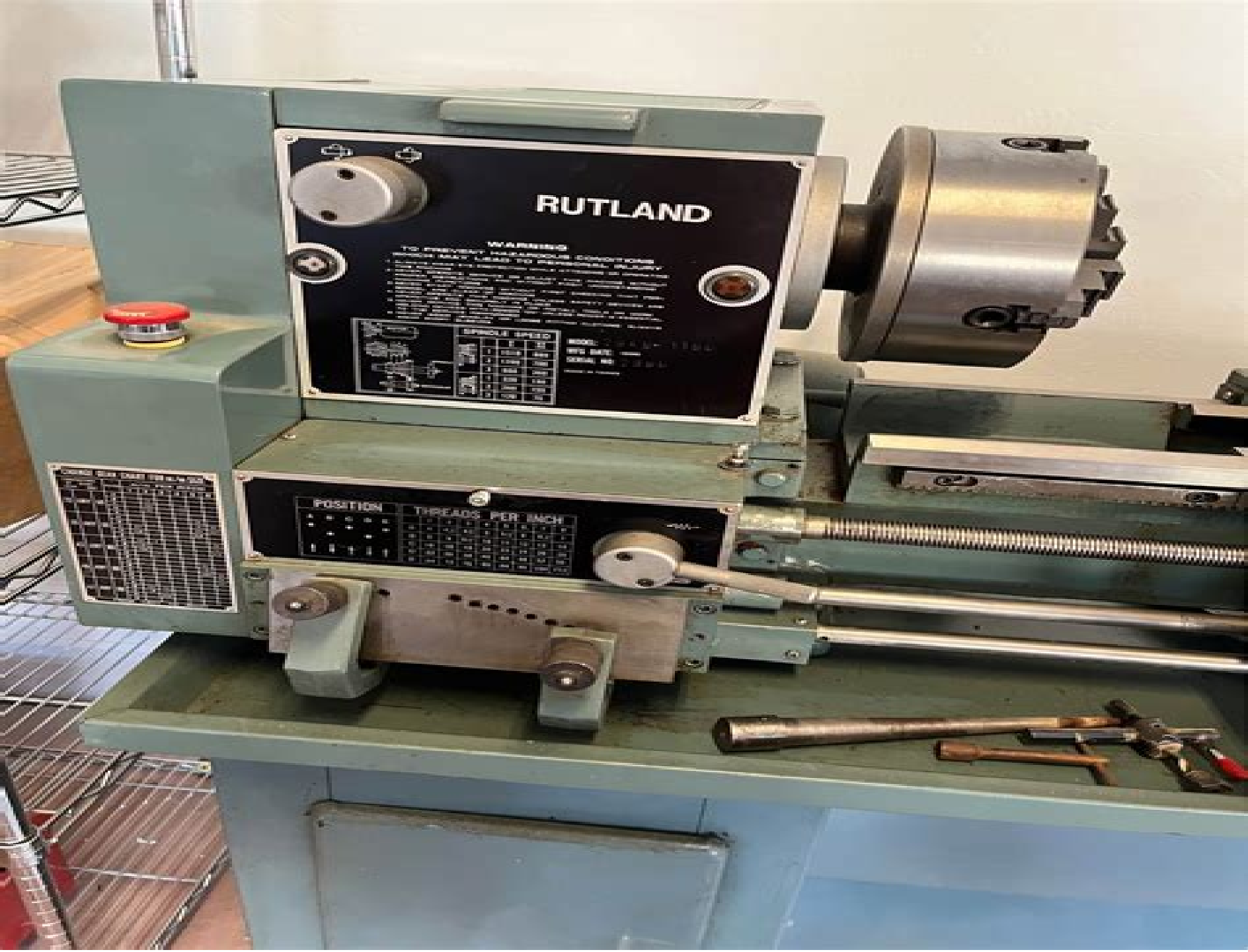




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WARNING
TO PREVENT HAZARDOUS CONDITIONS
WHICH MAY LEAD TO PERSONAL INJURY
OR DEATH, THE FOLLOWING PRECAUTIONS
SHOULD BE OBSERVED WHEN USING THIS
MACHINE. READ AND UNDERSTAND
THESE INSTRUCTIONS BEFORE OPERATING.
1. Always use proper work practices.
2. Do not operate the machine if you are
tired, under the influence of alcohol,
drugs, or medication.
3. Do not operate the machine if you are
wearing jewelry or loose clothing.
4. Do not operate the machine if you are
wearing safety glasses.
5. Do not operate the machine if you are
wearing a watch or bracelet.
6. Do not operate the machine if you are
wearing a ring.
7. Do not operate the machine if you are
wearing a necklace.
8. Do not operate the machine if you are
wearing a tie.
9. Do not operate the machine if you are
wearing a shirt with a buttoned placket.
10. Do not operate the machine if you are
wearing a jacket or coat.
11. Do not operate the machine if you are
wearing a hat.
12. Do not operate the machine if you are
wearing a scarf.
13. Do not operate the machine if you are
wearing a glove.
14. Do not operate the machine if you are
wearing a shoe with a heel.
15. Do not operate the machine if you are
wearing a shoe with a sole.



SPINDLE SPEED	
FEED	SPINDLE SPEED
0.001	1000
0.002	1000
0.003	1000
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