

Fig. 2 Supercharged marine engine

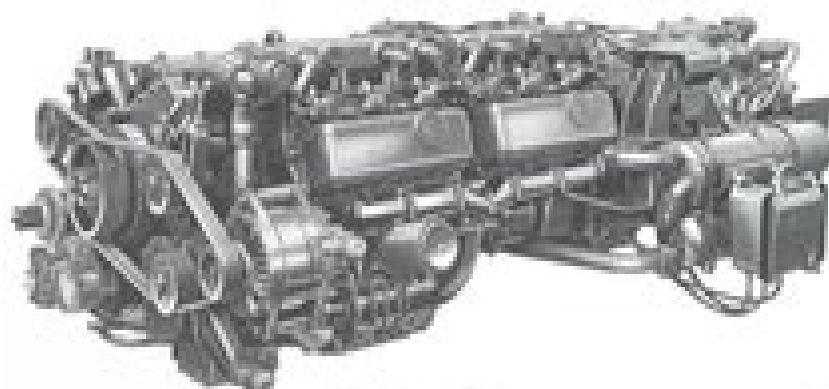


Fig. 3 Marine engine

ENGINE DATA

MODELS		
CR, CR and CR	3,127 cu. (100,170 mm.)	
Fulcrum (CR 60)	3,000 cu. (127,000 mm.)	
REVERSED		
all engines	3,000 cu. (127,000 mm.)	
NET AIR VOLUME		
CR	495.1 cu. in. (8.1 liter)	
CR	742.0 cu. in. (12.1 liter)	
CR	495.1 cu. in. (8.1 liter)	
Fulcrum (CR 60)	742.0 cu. in. (12.1 liter)	
COMPRESSION RATIO		
Normally aspirated CR, CR and CR	16 to 1	
Normally aspirated Fulcrum (CR 60)	17 to 1	
Supercharged CR, CR and CR	18 to 1	
Supercharged CR, CR and CR, 4-cylinder	16 to 1	
Supercharged CR, CR and CR, 4-cylinder	16 to 1	
VALVE TIMING		
Intake valve open	11 deg. before T.D.C.	
Intake valve close	30 deg. after B.D.C.	
Exhaust valve open	40 deg. before B.D.C.	
Exhaust valve close	19 deg. after T.D.C.	
VALVE FLAPPER CLEARANCE (Engine hot or cold)		
Intake and exhaust	0.005 in. (0.127 mm.)	
FUEL INJECTION TIMING		As designed on engine installation
FUEL INJECTION PRESSURE		170 atmospheres
FIRING ORDER		
Cylinder	1, 3, 4, 2	
Cylinder	1, 4, 3, 2, 1, 3	
Cylinder	1, 4, 3, 2, 1, 3, 4	
DIRECTION OF ROTATION		As indicated, viewed on flywheel
APPROXIMATE WEIGHT (lb/kg)		
ACTUATOR VERTICAL		
Normally aspirated	1,200	540
Supercharged	1,200	540
Full-charged	1,270	580

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