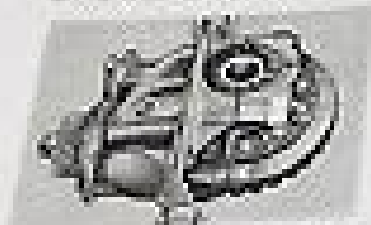


FINAL ASSEMBLY

INSTALL FRONT DRIVE SHAFT AND GEAR

1. Remove the front drive shaft assembly from the motor and place it on the workbench.
2. Remove the front drive shaft and gear assembly from the motor and place it on the workbench.
3. Remove the front drive shaft and gear assembly from the motor and place it on the workbench.



4. Insert the front drive shaft into the motor housing and turn it clockwise until it is fully seated.
5. Insert the front drive shaft into the motor housing and turn it clockwise until it is fully seated.

6. Insert the front drive shaft into the motor housing and turn it clockwise until it is fully seated.
7. Insert the front drive shaft into the motor housing and turn it clockwise until it is fully seated.



8. To secure the correct alignment of the front drive shaft, turn the adjusting screw 1/4 turn and lock securely with nut of 1/4-20x1/2 in. length.

ASSEMBLE ADAPTER RING

- Assemble adapter ring and bearing into the motor housing.



1. Insert the front drive shaft into the motor housing and turn it clockwise until it is fully seated.



2. Insert the front drive shaft into the motor housing and turn it clockwise until it is fully seated.

3. Insert the front drive shaft into the motor housing and turn it clockwise until it is fully seated.



4. Slide the complete assembly through the motor case and pinion opening.

Position the assembly so that the bearing is aligned with motor case shaft hole.

FINAL ASSEMBLY

INSTALL FRONT DRIVE SHAFT AND GEAR

1. Remove the front drive shaft assembly from the motor and place it on the workbench.
2. Remove the front drive shaft and gear assembly from the motor and place it on the workbench.
3. Remove the front drive shaft and gear assembly from the motor and place it on the workbench.



4. Insert the front drive shaft into the motor housing and turn it clockwise until it is fully seated.



5. Mount the motor in the hole of an adapter bracket. Insert 1/4 in. hole in adapter bracket. Mount the motor in the hole of an adapter bracket. Insert 1/4 in. hole in adapter bracket. Mount the motor in the hole of an adapter bracket. Insert 1/4 in. hole in adapter bracket.



6. Insert the front drive shaft into the motor housing and turn it clockwise until it is fully seated.

INSTALL FRONT DRIVE SHAFT AND GEAR

1. Remove the front drive shaft assembly from the motor and place it on the workbench.

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13. Remove the front drive shaft and gear assembly from the motor and place it on the workbench.

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15. Remove the front drive shaft and gear assembly from the motor and place it on the workbench.

16. Remove the front drive shaft and gear assembly from the motor and place it on the workbench.

17. Remove the front drive shaft and gear assembly from the motor and place it on the workbench.

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