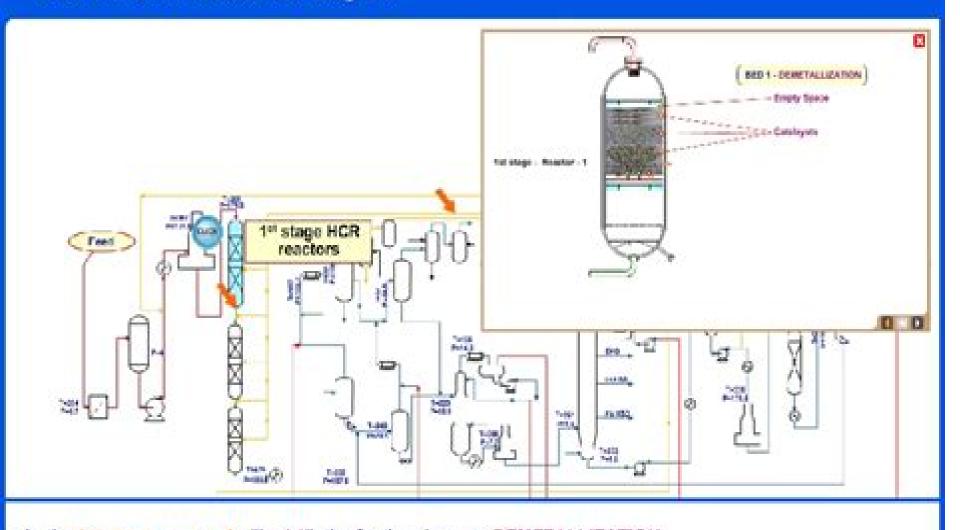
HCU and DHT Process Flow Diagram



- In the 1st stage reactor 1 "bed 1", the feed undergoes DEMETALLIZATION.
- In the 1st stage reactor 1 "bed 2", the feed undergoes DENITRATION and DESULPHURIZATION.
- The reactor receives H₂ supply from the recycle gas compressor. Any shortfall in required supply is compensated by H₂ supply from the Make Up Gas Compressor (MUG).



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Process Industry Procedures and Training Manual James R. Sawers, Margaret M. R. Eastman, 1996 Covers techniques to document training procedures and testing of operator and maintenance personnel to meet regulatory requirements This manual arms you with the information and strategies you need to comply with regulatory standards from training to procedures and reference documentation to testing operations and maintenance personnel Effective Operating Manuals to Support Waste Management Plant Operator Training S. R. Brown, 2003 Effective plant operating manuals used in a formal training program can make the difference between a successful operation and a failure Once the plant process design and control strategies have been fixed equipment has been ordered and the plant is constructed the only major variable affecting success is the capability of plant operating personnel It is essential that the myriad details concerning plant operation are documented in comprehensive operating manuals suitable for training the non technical personnel that will operate the plant These manuals must cover the fundamental principles of each unit operation including how each operates what process variables are important and the impact of each variable on the overall process In addition operators must know the process control strategies process interlocks how to respond to alarms each of the detailed procedures required to start up and optimize the plant and every control loop including when it is appropriate to take manual control More than anything else operating mistakes during the start up phase can lead to substantial delays in achieving design processing rates as well as to problems with government authorities if environmental permit limits are exceeded The only way to assure return on plant investment is to ensure plant operators have the knowledge to properly run the plant from the outset A comprehensive set of operating manuals specifically targeted toward plant operators and supervisors written by experienced operating personnel is the only effective way to provide the necessary information for formal start up training Operator's Manual, 1991 Operator's Manual ,1992 **Operator's and Unit Maintenance Manual Including Repair Parts and Special Tools List ...**, 1989 TECHNICAL MANUAL... OPERATOR, UNIT, AND DIRECT SUPPORT MAINTENANCE MANUAL... GENERATOR SET, DIESEL ENGINE DRIVEN, SKID MOUNTED..., DEPARTMENT OF ,2004* TECHNICAL MANUAL... OPERATOR'S UNIT AND DIRECT SUPPORT MAINTENANCE MANUAL... CENTRIFUGAL PUMP UNIT 1 1/2" SUCTION &..., U.S. DEPARTMENT OF DE ,2005* OPERATOR, UNIT AND DIRECT SUPPORT MAINTENANCE MANUAL (INCLUDING REPAIR PARTS AND SPECIAL TOOLS LIST)..., TECHNICAL MANUAL... TECHNICAL MANUAL... OPERATOR AND UNIT MAINTENANCE MANUAL... **TM 9-6115-667-1**,2004* GENERATOR SET, DIESEL ENGINE DRIVEN, AIR TRANSPORTABLE SKID MTD...., DEPARTMENT OF ,2004* TECHNICAL MANUAL... OPERATOR AND UNIT MAINTENANCE MANUAL... GENERATOR SET, DIESEL *ENGINE DRIVEN, TACTICAL SKID MOUNTED..., DEPARTMENT OF DEFENS ,2003 Operator's and Unit Maintenance Manual Including Repair Parts and Special Tools List for Decontaminating Apparatus, Portable, DS2, 1-1/2

Ouart, ABC-M11, NSN 4230-00-720-1618, 1987 Technical Manual, Operator's Unit, Direct Support, and General Support Maintenance..., TM 3-3825-225-14 & P... U.S. DOD... December 1996 TECHNICAL MANUAL. OPERATOR'S, UNIT MAINTENANCE, DIRECT SUPPORT AND GENERAL SUPPORT MAINTENANCE WITH PARTS LIST... Technical Manual... Operator, Unit & Direct Support Maintenance..., TM TM 5-3820-263-14&P... U.S. ,2002* 5-3610-295-13 & P-2... Department Of The Army... 08/22/90 ,1999* **Operator's, Unit, and Direct Support** Maintenance Manual Including Repair Parts and Special Tools List for Recovery/Recharger Unit Fire Extinguisher, Monobromotrifluoromethane Skid Mounted, Pneumatic Motor Driven Model RHA-101-M1, NSN TECHNICAL MANUAL, OPERATOR'S, UNIT & DIRECT SUPPORT, ... DUMP BODY 4210-01-430-5340 **MODULE, ... TM 9-3990-259-13&P... U.S. DEPARTMENT OF DEFENSE** ,2007* Operator's, Organizational, DS, GS, and Depot Maintenance Manual ,1990 Technical Manual, Operator, Unit, Intermediate Direct Support, TM 5-6115-628-14 & P, U.S. Department of Defense, June 20, 1988, Technical Manual ... Operator, Unit, Direct Support and General Support Maintenance Manual ... Generator Set ..., Departments of Army and the Air United States. Department of the Army, 2003* Technical Manual... Operator's, Unit, Direct Support & General Support Maintenance Manual... TM 9-4120-385-14... Department Of The Army... 06/24/92 ,1999*

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