

TOOL PROBING OPTION (PRELIMINARY)

Tool Probing measures Tool Cal Length (in Absolute Tool Length mode) or Zero Calibration (in Zero Calibration Mode) and Diameter Wear using either a touch probe or a laser probe.



If the probe is newly installed or has been relocated, it must be calibrated and the parameters set before probing. See Appendix A: Tool Probe Setup, on page 8 - 20 and Appendix B: Tool Probe Calibration, on page 8 - 30. These need to be done only when the probe is installed, replaced, or relocated, NOT each time it is used.

To get started, select the calibration mode you use:

Tool Probing in Absolute Tool Length Mode, on page 8 - 3

Tool Probing in Zero Calibration Mode, on page 8 - 9



Calibration mode is set in Utilities/User Preferences/Tool Utilities and Settings. For more information, see Tool Calibration Modes, on page 4 - 16 in Getting Started with WinMax Mill.

Included in this chapter:

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Tool Quality Monitoring, on page 8 - 15

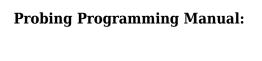
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Probing Programming Manual

G Orfield



Uncover the mysteries within Explore with is enigmatic creation, **Probing Programming Manual**. This downloadable ebook, shrouded in suspense, is available in a PDF format (PDF Size: *). Dive into a world of uncertainty and anticipation. Download now to unravel the secrets hidden within the pages.

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