

GENERAL

When replacing the connecting rod and flywheel assembly, the pinion shaft bearing, or the sprocket shaft bearing, inspect and make repairs to the cylinder heads, the cylinders, the gear case and the transmission. Perform a complete engine overhaul.

NOTE

When engine is removed from chassis, do not lay engine on primary side. Laying engine on primary side will damage the clutch cable end fitting. If fitting is damaged, clutch cable must be replaced.

DISASSEMBLY

PART NUMBER	TOOL NAME
B-45655	CRANKCASE BEARING REMOVER/INSTALLER WITH ADAPTER
CJ114	SNAP-ON BODY DENT PULLER
HD-42720-2	CRANKCASE BEARING REMOVER/INSTALLER BASE
HD-46663	CRANKCASE BEARING REMOVER ADAPTER
J-5586-A	TRANSMISSION SHAFT RETAINING RING PLIERS

1. Disassemble crankcase. See **BOTTOM END OVERHAUL: DISASSEMBLY, Crankcase** (Page 3-61).

NOTE

Remove either the pinion shaft bearing or the left main bearing with this procedure.

2. See Figure 3-91. The pinion shaft bearing assembly (3) remains on pinion shaft (2) when flywheel assembly (1) is removed from right crankcase. Using **TRANSMISSION SHAFT RETAINING RING PLIERS** (PART NUMBER: J-5586-A), remove retaining ring (4) and slip bearing off pinion shaft.

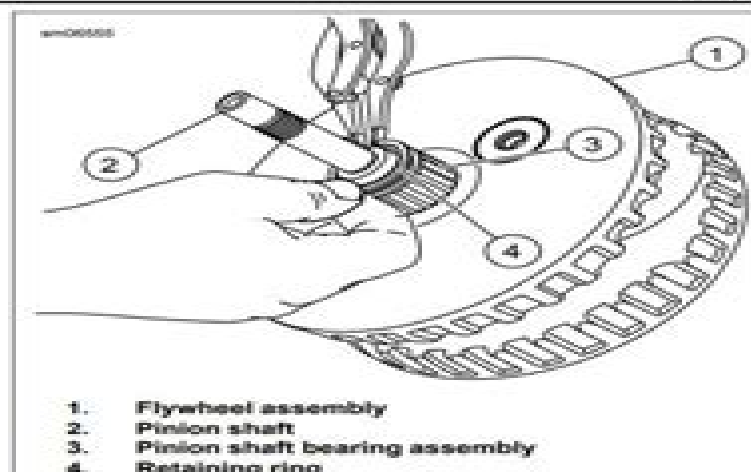


Figure 3-91. Removing Pinion Shaft Bearing Retaining Ring

NOTE

The sprocket shaft inner race is not replaceable. Replace crankshaft if race is worn or damaged.

3. See Figure 3-92. Remove outer left main bearing retaining ring.
4. Remove left main oil seal from left crankcase with **SNAP-ON BODY DENT PULLER** (PART NUMBER: CJ114).
5. Remove thrust washer next to left main bearing.

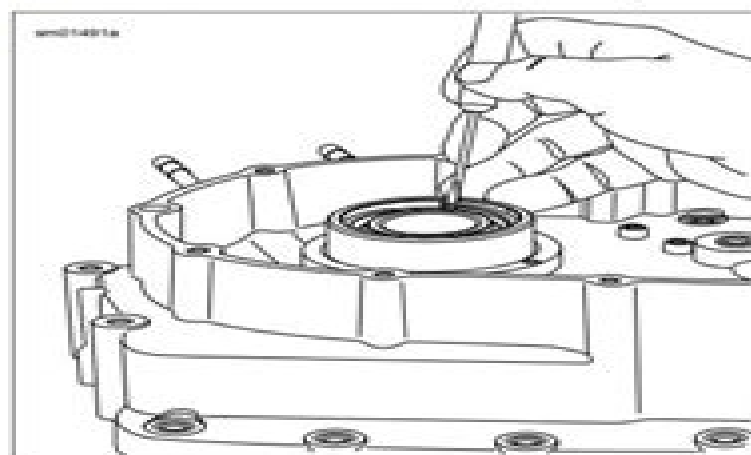


Figure 3-92. Removing Left Main Oil Seal Retaining Ring

6. See Figure 3-93. Remove left main bearing retaining ring from the inside of the left crankcase.

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Emilie Sanchez



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