

ASSEMBLY

FASTENER	TORQUE VALUE	
Brake caliper, front, bridge bolt	14.5-18.0 ft-lbs	19.6-24.5 Nm
Brake caliper bleeder screw	35-61 in-lbs	4.0-6.9 Nm

- Lubricate the following parts using a light coat of G40W BRAKE GREASE. All other surfaces must be dry.
 - Nose radius of pistons.
 - All surfaces of piston seals and dust seals.

NOTES

- Damaged piston bores leak when reassembled. Do not use metal objects to remove or install objects in piston bores. Prevent damage to bores by only using a wooden toothpick when servicing calipers.
 - Pistons and bores differ slightly in diameter: one large and one small in each housing.
- See Figure 2-46. Install a new piston seal (5, 9) and a new dust seal (6, 8) into each piston bore.
 - Carefully insert pistons (4, 10) by hand, nose radius first, into caliper bores. If installation shows resistance, remove pistons. Check that seals are properly installed and fully seated in grooves. Press pistons completely into bores.
 - Install new crossover seal (7).
 - Install bridge bolts (11, 12).
 - Apply a drop of LOCTITE 568 THREAD SEALANT to the threads of the bridge bolts.
 - Assemble caliper housings. Secure with bridge bolts. Tighten to 14.5-18.0 ft-lbs (19.6-24.5 Nm).
 - Install bleeder screw on caliper housing if removed. Tighten to 35-61 in-lbs (4.0-6.9 Nm).

INSTALLATION

FASTENER	TORQUE VALUE	
Brake caliper, front, mounting bolts	28-38 ft-lbs	38.0-51.5 Nm
Brake caliper, front, banjo bolt	14-18 ft-lbs	19.0-24.4 Nm

- See Figure 2-47. Attach caliper to fork leg.
 - Place caliper over brake disc with bleeder screw facing upwards.

NOTE

ABS Models: Install wheel speed sensor cable retainer (2) when installing caliper to front fork.

- Install caliper mounting bolts (1). Tighten to 28-38 ft-lbs (38.0-51.5 Nm).

NOTICE

Avoid leakage. Be sure gaskets, banjo bolt(s), brake line and master cylinder bore are clean and undamaged before assembly. (06322a)

- Lubricate new steel/rubber washers (3) with DOT 4 BRAKE FLUID. Connect the brake line (5) to caliper using two new steel/rubber washers and banjo bolt (4). Tighten to 14-18 ft-lbs (19.0-24.4 Nm).

WARNING

When any hydraulic brake component, line or connection is loosened or replaced on an ABS motorcycle, Digital Technician II must be used during the brake bleeding procedure to verify all air is removed from the system. Failure to properly bleed the brake system could adversely affect braking, which could result in death or serious injury. (00585c)

- Bleed brake system. See 2.18 BLEEDING BRAKES.

NOTE

Avoid making hard stops for the first 100 miles (160 km). This break-in period allows the new pads to become conditioned to the brake discs.

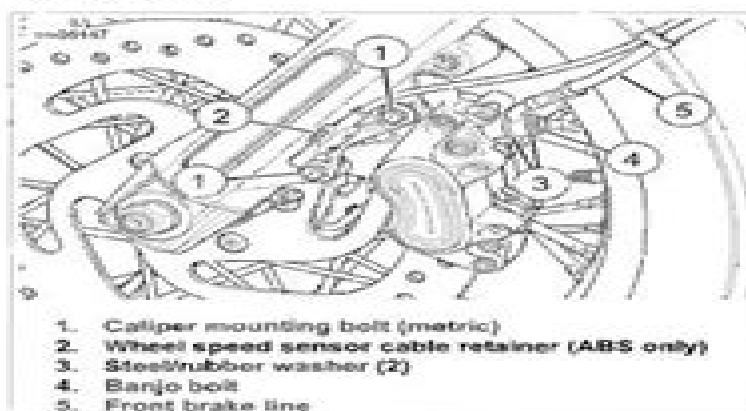


Figure 2-47. Front Brake Caliper

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Harley-Davidson Big Twins Owners Workshop Manual Curt Choate, Tom Schauwecker, John Harold Haynes, 1999 Harley Davidson Big Twins 1970 99 Shop Manual Haynes Sftbd 8 1 4x 1 3 4 224 pgs 536 b w ill *Harley-Davidson Service Manual* Harley-Davidson Motor Company, 1976* *Harley-Davidson Glides Owners Workshop Manual* Curt Choate, Tom Schauwecker, John Harold Haynes, 1991 **Service Manual** Harley-Davidson Motor Company, 1947 Master Service Manual Harley-Davidson Motor Company, 1986 *Harley-Davidson Twin Cam 88 Service and Repair Manual* Alan Ahlstrand, 2003 Every Haynes motorcycle manual is based on a complete teardown and rebuild and contains hundreds of photos with step by step instructions comprehensive routine maintenance and troubleshooting information and detailed wiring diagrams In addition to the standard repair manuals many of the titles are now in the Superbike format Superbike manuals offer numerous extra features including color sections for wiring diagrams performance data model history tools and workshop tips *Harley-Davidson Twin Cam 88, 96 and 103 Models '99 to '10* Editors of Haynes Manuals, 2014-08-01 Complete coverage for your Harley Davidson Twin Cam 88 96 and 103 Models 1999 to 2010 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color *Military Service Manual* Harley-Davidson Motor Company, 1918 Clymer Harley-Davidson Shovelheads 66-84: Service, Repair, Maintenance Ron Wright, 1992-09-01 Clymer motorcycle repair manuals can save you money on maintenance and repair bills Step by step procedures and detailed illustrations guide you through every job from maintenance and troubleshooting all the way to complete teardown and rebuild General information Troubleshooting Tune up and routine maintenance Engines Clutch Transmission and gearshift mechanisms Fuel injection system emissions controls and exhaust systems Electrical system Cooling system Front suspension and steering Rear suspension and final drive Brakes Frame body and frame repainting Supplements Wiring Diagrams *Clymer Harley-Davidson H-D Panheads 1948-1965* Penton Staff, 1992-06-01 Harley Davidson Panheads are very popular machines built with precision engineering to ensure a long life on the road With the help of the Clymer Harley Davidson H D Panheads 1948 1965 Repair Manual in your toolbox you will be able to maintain service and repair your vintage motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is

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