

**B.E.(Mechanical Engineering) Semester Seventh (C.B.S.)
Industrial Engineering**

P. Pages : 2

Time : Three Hours



KNT/KW/16/7467

Max. Marks : 80

- Notes :
1. All questions carry marks as indicated.
 2. Solve Question 1 OR Questions No. 2.
 3. Solve Question 3 OR Questions No. 4.
 4. Solve Question 5 OR Questions No. 6.
 5. Solve Question 7 OR Questions No. 8.
 6. Solve Question 9 OR Questions No. 10.
 7. Solve Question 11 OR Questions No. 12.
 8. Due credit will be given to neatness and adequate dimensions.
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1. a) Explain the various tools & techniques to improve productivity. 8
- b) What is productivity and what is its relationship with production. 6

OR

2. a) Define method study. What are its objectives? Differentiate between work measurement & method study. 8
- b) Define work study. What are the components of work study. 6
3. a) What are allowances in work measurement study? Explain the various types of allowances in work measurement. 7
- b) Define work sampling? Why is work sampling important? 6

OR

4. a) What are the principles of motion economy? 7
- b) What is ergonomics? What are its objectives? How ergonomics is related to work place design. 6
5. a) Explain various forecasting Techniques. 7
- b) The past data on the load on weaving m/c is shown below. 6

Mon	May-14	Jun-14	July-14	Aug-14	Sept-14	Oct-14	Nov-14
Load (HRS)	-	585	610	675	750	860	970

- i) Compute the load on the weaving m/c. Using 5th moving average for the month of December-14
- ii) Compute a weighted three months moving average for December-14 where weights are 0.5 for the latest month, 0.3, 0.2 for other months respectively.

OR

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IM Harris



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