

Chevrolet Optra 2002-2008 Workshop Manual



12. Remove the alternator. Refer to Section 10, Engine Electrical.
13. Remove the intake manifold support bracket.



14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



Installation Procedure

1. Install the fuel rail.
Tighten
Tighten the fuel rail bolts to 25 ft-lb (34 Nm).
2. Install the new intake manifold.
Tighten
Tighten the intake manifold bolts and nuts to 25 ft-lb (34 Nm).



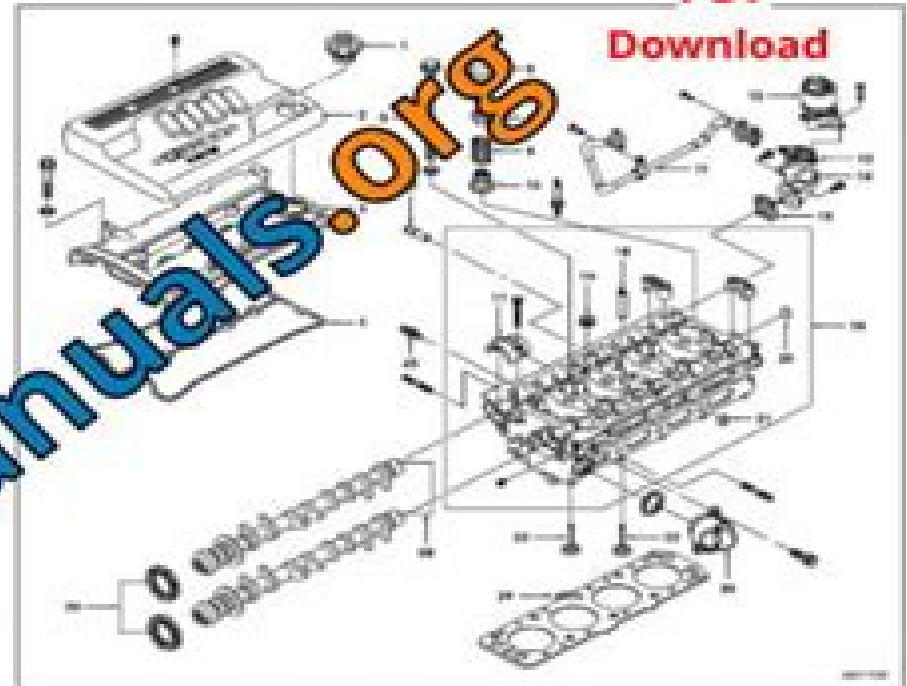
3. Install the exhaust gas recirculation (EGR) pipe.
Tighten
Tighten the exhaust gas recirculation (EGR) pipe bolts to 15 ft-lb (20 Nm).

COMPONENT LOCATOR

CYLINDER HEAD

PDF

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1. Oil Filter Cap
2. Engine Cover
3. Camshaft Cover
4. Camshaft Cover Gasket
5. Camshaft Cover Bolt
6. Hydraulic Tappet Adjuster
7. Valve Key
8. Valve Spring Cap
9. Valve Spring
10. Valve Stem Seal
11. EGR Valve Hose
12. EGR Valve
13. EGR Valve Gasket
14. EGR Valve Adapter
15. EGR Valve Adapter Gasket

16. Cylinder Head
17. Power Camshaft Cap
18. Valve Guide
19. Plug
20. Pressure Plug
21. Oil Drain Cap
22. Intake Valve
23. Exhaust Valve
24. Cylinder Head Gasket
25. Engine Coolant Temperature Sensor
26. Heat Take Off Pipe
27. Camshaft
28. Camshaft Seal
29. Thermostat

Service Manual For Chevrolet Optra 2007

**General Motors Corporation. Chevrolet
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Table of Contents Service Manual For Chevrolet Optra 2007

1. Understanding the eBook Service Manual For Chevrolet Optra 2007
 - The Rise of Digital Reading Service Manual For Chevrolet Optra 2007
 - Advantages of eBooks Over Traditional Books
2. Identifying Service Manual For Chevrolet Optra 2007
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Service Manual For Chevrolet Optra 2007
 - User-Friendly Interface
4. Exploring eBook Recommendations from Service Manual For Chevrolet Optra 2007
 - Personalized Recommendations
 - Service Manual For Chevrolet Optra 2007 User Reviews and Ratings
 - Service Manual For Chevrolet Optra 2007 and Bestseller Lists
5. Accessing Service Manual For Chevrolet Optra 2007 Free and Paid eBooks
 - Service Manual For Chevrolet Optra 2007 Public Domain eBooks
 - Service Manual For Chevrolet Optra 2007 eBook Subscription Services
 - Service Manual For Chevrolet Optra 2007 Budget-Friendly Options
6. Navigating Service Manual For Chevrolet Optra 2007 eBook Formats
 - ePub, PDF, MOBI, and More
 - Service Manual For Chevrolet Optra 2007 Compatibility with Devices
 - Service Manual For Chevrolet Optra 2007 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Service Manual For Chevrolet Optra 2007
 - Highlighting and Note-Taking Service Manual For Chevrolet Optra 2007
 - Interactive Elements Service Manual For Chevrolet Optra 2007

8. Staying Engaged with Service Manual For Chevrolet Optra 2007
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Service Manual For Chevrolet Optra 2007
9. Balancing eBooks and Physical Books Service Manual For Chevrolet Optra 2007
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Service Manual For Chevrolet Optra 2007
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Service Manual For Chevrolet Optra 2007
 - Setting Reading Goals Service Manual For Chevrolet Optra 2007
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Service Manual For Chevrolet Optra 2007
 - Fact-Checking eBook Content of Service Manual For Chevrolet Optra 2007
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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