

Models F20-F30-1020-W30

34. Mushroom type tappets operate in guides which extend from top of crankcase (cylinder block) to just above the camshaft as shown in side view of F20 engine (Fig. 1H41). Clearance of tappets in guides should not exceed the I&T suggested limit of 0.005. Oversize tappets are not furnished. Individual tappets may be renewed by removing cylinder head and oil pan and withdrawing tappet guide from its bore (using Easy-Out or special puller) far enough to permit removal of tappet from bottom of crankcase.

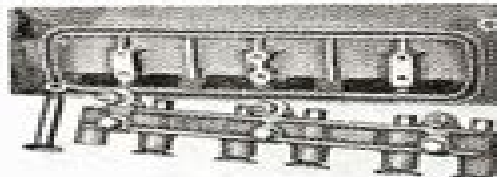


Fig. 1H27—Removing one of the two valve tappets and guide cluster units from model W40 crankcase.

Model W40

35. Mushroom type tappets operate in tappet guides arranged in two cluster units which are bolted to side of crankcase (cylinder block) as shown in Fig. 1H27. Clearance of tappets in guides should not exceed the I&T suggested limit of 0.0025. Tappets of 0.003 and 0.005 oversize are furnished. Tappets are removed, after rocker arms and push rods are removed, by removing tappet covers from side of crankcase and unbolting tappet guide clusters or brackets from crankcase as shown. Tappets are retained in guides by snap rings.

VALVE LEVERS (ROCKER ARMS)**All Models**

36. Valve lever bushings require final sizing to provide shaft clearance given in Table 1 (W40 bushings are

not furnished separately. Lever and bushing are supplied as a unit). Whenever valve lever assembly is disturbed, clearance between valve stems and levers should be checked and adjusted if necessary. Adjustment of lever clearance should be made when piston is on top dead center of compression stroke or when engine is running at idle speed.

Valve lever assembly on all models except F20-F30-1020 and W30 is pressure lubricated. On F20-F30-1020 and W30 the valve assembly is lubricated from a trough containing packing which is mounted above the lever assembly. This trough is filled with oil manually, through opening provided in valve cover. The trough should be installed on the engine with the three 3/16 inch holes facing toward valve side of engine.

On the W40, lubrication to the valve lever assembly is provided by a hollow cylinder head stud (third from rear on left hand side) as shown at (1—Fig. 1H29). Spurt holes in exhaust valve levers distribute oil to an oiler pad mounted above the lever assembly. This pad keeps valve stems lubricated. Levers are drilled to provide positive lubrication to push rod sockets. The W40 valve levers and shaft assemblies are shown in Fig. 1H30.

VALVE TIMING**All Models**

37. To check valve timing when engine is assembled first set tappet gap to correct value given in Table 1, then crank engine until exhaust valve of No. 1 (front cylinder) is starting to close; continue cranking slowly until inlet valve of same cylinder is just starting to open as indicated by all of the lever clearance being taken up.

At this point, on model W40 the second notch on crankshaft pulley (shown in Fig. 1H18) should be within 1/4 inch either way of being in register with the

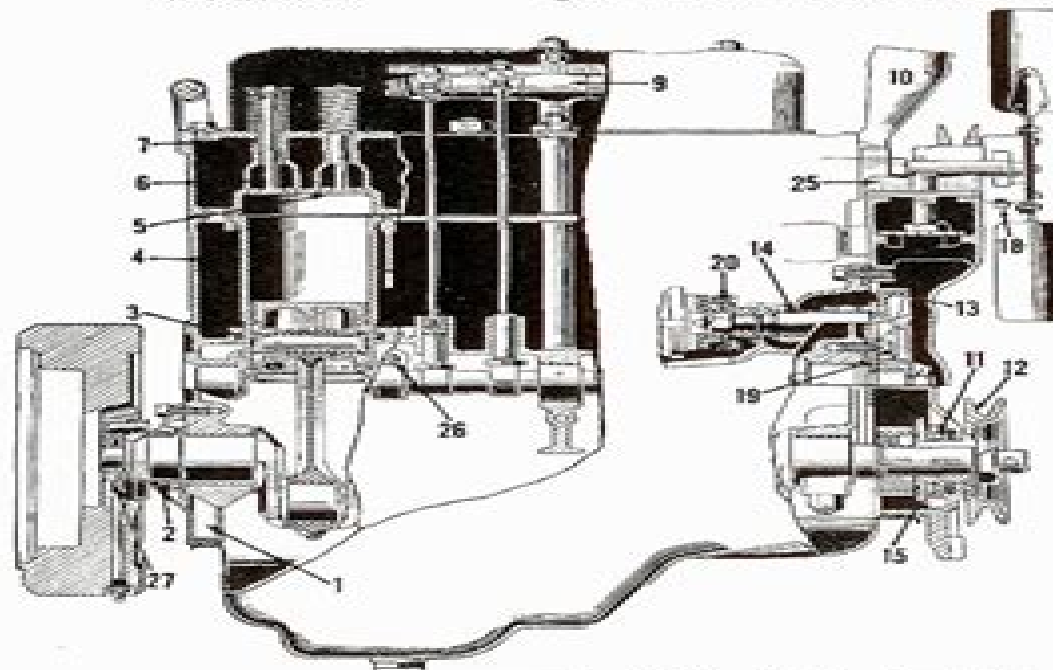


Fig. 1H28—Models F12, F14, G12, G14, W12 and W14 engine side sectional view.

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|-------------------------|---------------------------------|------------------------|---------------------------|
| 1. Oil seal retainer | 11. Valve stem guide | 21. Crankshaft pulley | 31. Camshaft thrust plate |
| 2. Rear oil seal | 12. Drilled lever shaft bracket | 22. Magneto drive gear | 32. Magneto coupling |
| 3. Sleeve coupling ring | 13. Crankshaft front seal | 23. Drive gear bushing | 33. Oil filler cap |
| 4. Cylinder sleeve | | 24. Oil filler | 34. Governor drive |
| 5. Inlet valve | | 25. Fan oil plug | 35. Piston bearing |
| 6. Exhaust valve | | | |

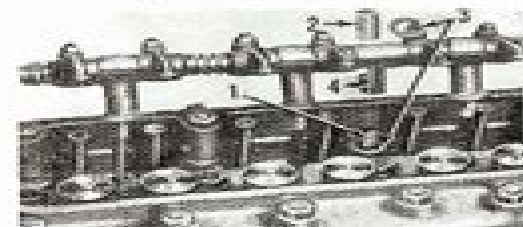


Fig. 1H29—Model W40 rocker arm lubrication.

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|---------------------------|------------------------------|
| 1. Cylinder head oil stud | 2. Oil passage plate |
| 3. Oil stud | 4. Rocker arm oil connection |

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