



Figure 6-35. Neutral Switch



Figure 6-36. Shifter Fork Shaft

4. See Figure 6-37. Use the shifter fork shaft to position the **SHIFT MECHANISM/DETENT RETRACTOR** (Part No. HD-45339).
 - a. Engage the shifter gliding part, tighten brass thumb screw to keep gliding part in retracted position.
 - b. Push shifter detent arm spring away from shifting drum star wheel. Lock in place with black knurled thumb screw.
 - c. Extract shift drum shaft and remove shift drum.

NOTES

- Always compress shifter pawl gliding part before shift drum detent arm moved out of position. Failure to do so could bend or break shift detent arm assembly tab.
- If the **SHIFT MECHANISM/DETENT RETRACTOR** (Part No. HD-45339) is positioned correctly the shift drum will rotate freely.
- For shift shaft, or shift shaft seal removal, see 6.6 **SHIFT SHAFT AND SEAL**.



Figure 6-37. Shift Mechanism/Retractor (HD-45339)

Service Manual For 2015 International 76

Rachel Sandford



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