

- Apply gas sealer to the exhaust pipe connector.

EXHAUST GAS SEALER, PERMATEX 1375



- Apply THREAD-LOCK "1342" to the muffler mounting bolt (8).
- Tighten the muffler mounting bolts and exhaust pipe bolts to the specified torque.

9000-00000: THREAD LOCK "1342"

Muffler connecting bolt	23 N·m (2.3 kgf-m, 16.5 ft-lb)
Muffler mounting bolt	23 N·m (2.3 kgf-m, 16.5 ft-lb)
Exhaust pipe nut	23 N·m (2.3 kgf-m, 16.5 ft-lb)



- Install the gearshift arm as shown.



- After installing the engine, route the wire harness, cables and hoses properly. (CFP-14, 15)
- Adjust the following items.

- * Engine oil (CFP-8)
- * Engine coolant (CFP-12)
- * Engine idle speed (CFP-9)
- * Throttle cable play (CFP-8)

Engine oil capacity

Oil change	2.5 L (2.652 US/imp qt)
Oil and filter change	3.7 L (3.934 US/imp qt)
Engine overhaul	5.2 L (5.458 US/imp qt)

ENGINE DISASSEMBLY

ENGINE TOP SIDE

SPARK PLUG

- Remove the spark plug.



9000-10121: Spark plug wrench set



STARTER MOTOR

- Remove the starter motor.



CAM CHAIN TENSION ADJUSTER

- Remove the cap bolt (1) and insert the (2) screwdriver into the slot end of the cam chain tension adjuster and turn it clockwise to lock the spring tension.



- Remove the cam chain tension adjuster.



RECOIL STARTER

- Remove the recoil starter.



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Camilla Rothe



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