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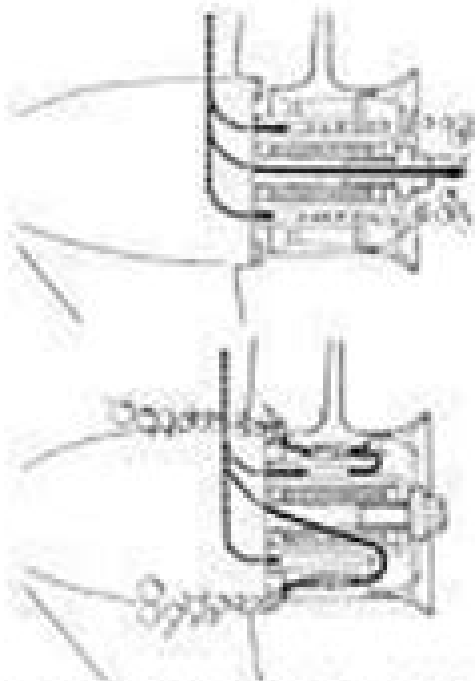
B-A LOWER UNIT



Pin, washer, and propeller. In this view, the shear pin hole is visible.

in and cause burrs on the hub. It may be difficult to remove burrs. To overcome burrs, the propeller hub has the full length of the prop turning, and then 1/4 turn to position the shear pin holes. The provided straight cut the welder has been removed on both sides of the hub.

is the type with the weld to the gearcase. Cut the key, then the side the propeller free



Cross-section drawing of the lower unit showing route of the exhaust gases with the unit in forward gear (top), and in reverse gear (bottom).

EXHAUST PROPELLER

Propellers with the exhaust passing through the hub **MUST** be removed more frequently than the standard propellers. Removal after each weekend use or outing is not considered excessive. These propellers do not have a shear pin. The shaft and propeller have splines which **MUST** be coated with an anti-corrosion lubricant prior to installation as an aid to removal the next time the propeller is pulled. Even with the

Sea Rayder Jet Boat Service Manual

Jeff E. Toghil



Sea Rayder Jet Boat Service Manual:

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This book delves into Sea Rayder Jet Boat Service Manual. Sea Rayder Jet Boat Service Manual is an essential topic that must be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Sea Rayder Jet Boat Service Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
 - Chapter 1: Introduction to Sea Rayder Jet Boat Service Manual
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 - Chapter 3: Sea Rayder Jet Boat Service Manual in Everyday Life
 - Chapter 4: Sea Rayder Jet Boat Service Manual in Specific Contexts
 - Chapter 5: Conclusion
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