





# **Samsung Sch N315a Cell Phones Owners Manual**

**Xiang Xie** 

## Samsung Sch N315a Cell Phones Owners Manual:

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web the following sections show the methods used to calculate flat patterns for brake bent or die formed sheet metal parts

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web jan 26 2022 if the shop is using a v die to make the flange there is a minimum and maximum length that any flange can be in general the flange needs to be at least 3 though we suggest 4 times longer than the thickness of the material for sheet metal that s 0 120 thick that means a minimum flange length of 0 480 long

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material thickness inside radius

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