

If backlash is too small, replace the ring gear left side spacer with a thicker one.
Backlash is changed by about 0.05 mm (0.002 in) when thickness of the spacer is changed by 0.10 mm (0.004 in).

RING GEAR SPACERS

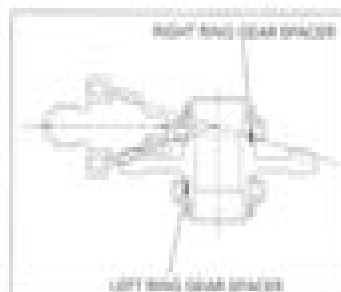
Spacer spacers from 4 to 81 are available in thickness intervals of 0.05 mm.

- Standard: 1.45 mm (0.057 in)
- Thinnest: 1.20 mm (0.048 in)
- Thickest: 1.60 mm (0.075 in)

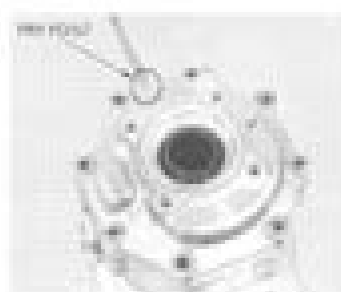
Change the left side spacer and input backlashes and opposite amount of what the right side spacer was changed. If the right spacer was increased with a 0.10 mm (0.004 in) thicker spacer, replace the left spacer with one that is 0.10 mm (0.004 in) thinner.

GEAR CASE DISASSEMBLY

Remove the cover bolts in 2 - 3 steps in a clockwise pattern to prevent gear case warpage.



Carefully pry the cover off the case using a screw driver at the pry point as shown.



Remove the ring gear and spacers.



BEARING INSPECTION

Turn the inner race of each ring gear bearing with your finger.
The bearings should turn smoothly and quietly. Also check that the outer race fits tightly in the case and cover.

Remove and discard the bearings if the races do not turn smoothly and quietly, or if they fit loosely in the case or cover.

For ring gear bearing replacement, go to page 76.

For drive pinion removal and disassembly, go to page 75.

GEAR TOOTH CONTACT PATTERN CHECK

Clean all coating material off the mating surfaces of the gear case and cover.

NOTES

- Keep dust and dirt out of the gear case.
- Be careful not to damage the mating surface.

Apply a thin coat of Prussian Blue to the pinion gear teeth for a gear tooth contact pattern check. Insert the ring gear with the spacers into the gear case.

Tighten the cover bolts in 2 or 3 steps until the cover evenly touches the gear case.

Then, while rotating the drive pinion, tighten the bolts to the specified torque in 2.5 steps in a cross cross pattern.

TORQUE

- 10 mm bolts: 20 Nm (14.3 kgf-m, 15 ft-lb)
- 8 mm bolts: 20 Nm (14.3 kgf-m, 15 ft-lb)

CUTION

It is important to turn the pinion while tightening the bolts. If the ring gear spacer is too thick, the gears will lock after only light tightening.

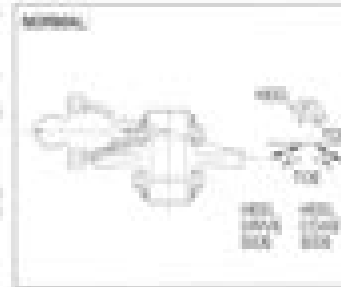
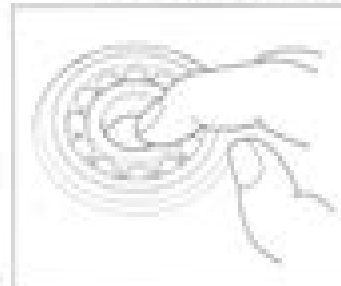
Remove the oil film coat from the gear case.

Rotate the ring gear several times in both directions of rotation.

Check the gear tooth contact pattern through the oil film coat.

The pattern is indicated by the Prussian Blue applied to the pinion before assembly.

Contact is normal if the Prussian Blue is transferred to the approximate center but slightly to the heel side of each tooth and to the flank side.



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