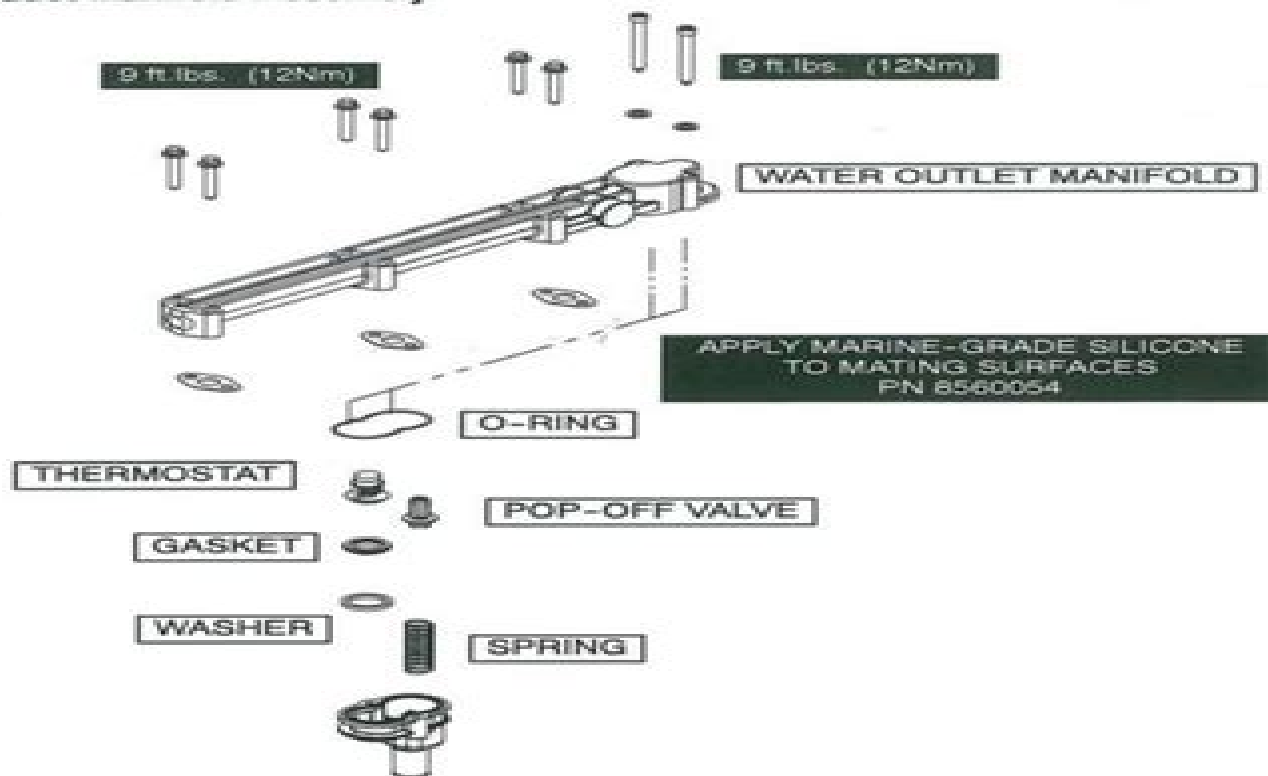


ENGINE / COOLING SYSTEMS

MSX 140 Water Outlet Manifold Assembly



Water Outlet Manifold Assembly Notes

Manifold Fastener Torque: 9 ft.lbs. (12 Nm)

Pop-Off Assembly Fasteners: 9 ft.lbs. (12 Nm) Apply Loctite™ 242 to threads.

Never re-use gaskets. Always use new gaskets during assembly.

Apply marine-grade silicone, PN 8560054, to manifold mating surfaces during assembly.

Pop-off valve under spring tension. Use care when disassembling outlet nozzle.

Replace pop-off valve whenever edges are worn.

Inspect pop-valve assembly as outlined in periodic maintenance table in chapter two.

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