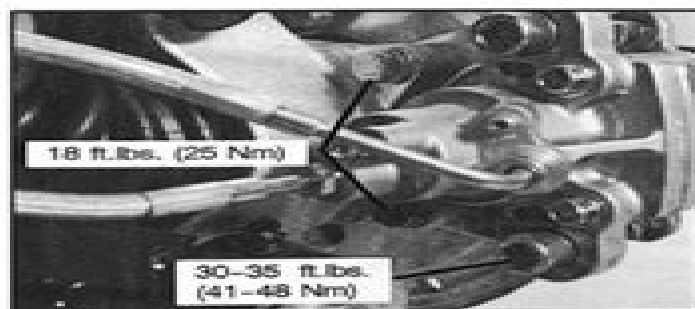


Caliper Slide Pin

Caliper Slide Pin Torque:
30–35 ft. lbs. (41 Nm–48 Nm)

4. Install caliper and torque mounting bolts to 18 ft. lbs. (25 Nm).



Caliper Mounting Bolt Torque:
18 ft. lbs. (24 Nm)

5. Install brake line and tighten securely with a line wrench. Torque the brake lines to the proper torque specification.
6. Follow bleeding procedure outlined on Pages 9.6–9.7 of this section and refer to system overview and illustrations on Pages 9.2–9.3.
7. Field test unit for proper braking action before putting into service. Inspect for fluid leaks and firm brakes. Make sure the brake is not dragging when lever is released. If the brake drags, re-check assembly and installation.

REAR BRAKE DISC INSPECTION

1. Visually inspect disc for scoring, scratches, or gouges. Replace the disc if any deep scratches are evident.
2. Use a 0–1" micrometer and measure disc thickness at 8 different points around perimeter of disc. Replace disc if worn beyond service limit.



Brake Disc Thickness
New .150–.165" (3.81–4.19 mm)
Service Limit .140" (3.556 mm)

Brake Disc Thickness Variance
Service Limit .002" (.051 mm)
difference between measurements

3. Mount dial indicator and measure disc runout. Replace the disc if runout exceeds specifications.

Brake Disc Runout
Service Limit .010" / .254 mm

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