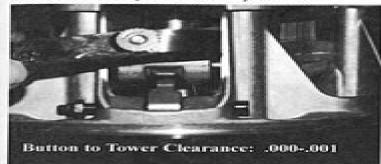
Button To Tower Clearance Inspection

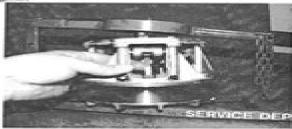
Inspect for any clearance between spider button to tower.
If clearance exists, replace all buttons and inspect surface
of towers. See "Spider Removal" procedure.

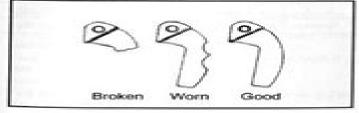


Inspect sheave surfaces. Replace the entire clutch as an assembly if worn, damaged or cracked.

Shift Weight Inspection

 If clutch is not disassembled, inspect as shown, using a clutch holding tool to compress the moveable sheave. The contact surface of the weight should be smooth and free of dents or gall marks. Remove shift weight bolts and weights.





Inspect the weight pivot bore and pivot bolts for wear or galling. If weights or bolts are worn or broken, replace in sets of three with new bolts.

NOTE: A damaged shift weight is usually caused by a damaged or stuck roller in the spider assembly. See roller inspection, see "Roller, Pin, and Thrust Washer Inspection".

A WARNING

The clutch assembly is a precisely balanced unit. Never replace parts with used parts from another clutch assembly!

All PVT maintenance or repairs should be performed only by a certified Polaris Master Service Dealer (MSD) technician who has received the proper training and understands the procedures outlined in this manual.

Because of the critical nature and precision balance incorporated into the PVT system, it is absolutely essential that no attempt at disassembly or repair be made without factory authorized special tools and service procedures.

Drive Clutch Inspection

NOTE: Remove cover, spring, and spider following instructions for drive clutch removal, then proceed as follows:

 Remove moveable sheave spacer sleeve (1) and the thrust washer (2). Visually inspect the washer for damage. Measure the thickness and compare to specification. Replace if worm or damaged.



Thrust Washer Thickness Standard: .030, (.76mm) Service Limit: .025, (.64mm)

6.17

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Penton Staff

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Table of Contents Polaris Sportsman 450 500 X2 Efi 2007 Service Manual

- 1. Understanding the eBook Polaris Sportsman 450 500 X2 Efi 2007 Service Manual
 - ∘ The Rise of Digital Reading Polaris Sportsman 450 500 X2 Efi 2007 Service Manual
 - o Advantages of eBooks Over Traditional Books
- 2. Identifying Polaris Sportsman 450 500 X2 Efi 2007 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Polaris Sportsman 450 500 X2 Efi 2007 Service Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Polaris Sportsman 450 500 X2 Efi 2007 Service Manual

- Personalized Recommendations
- Polaris Sportsman 450 500 X2 Efi 2007 Service Manual User Reviews and Ratings
- Polaris Sportsman 450 500 X2 Efi 2007 Service Manual and Bestseller Lists
- 5. Accessing Polaris Sportsman 450 500 X2 Efi 2007 Service Manual Free and Paid eBooks
 - Polaris Sportsman 450 500 X2 Efi 2007 Service Manual Public Domain eBooks
 - Polaris Sportsman 450 500 X2 Efi 2007 Service Manual eBook Subscription Services
 - Polaris Sportsman 450 500 X2 Efi 2007 Service Manual Budget-Friendly Options
- 6. Navigating Polaris Sportsman 450 500 X2 Efi 2007 Service Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Polaris Sportsman 450 500 X2 Efi 2007 Service Manual Compatibility with Devices
 - Polaris Sportsman 450 500 X2 Efi 2007 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - o Adjustable Fonts and Text Sizes of Polaris Sportsman 450 500 X2 Efi 2007 Service Manual
 - Highlighting and Note-Taking Polaris Sportsman 450 500 X2 Efi 2007 Service Manual
 - o Interactive Elements Polaris Sportsman 450 500 X2 Efi 2007 Service Manual
- 8. Staying Engaged with Polaris Sportsman 450 500 X2 Efi 2007 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Polaris Sportsman 450 500 X2 Efi 2007 Service Manual
- 9. Balancing eBooks and Physical Books Polaris Sportsman 450 500 X2 Efi 2007 Service Manual
 - Benefits of a Digital Library
 - o Creating a Diverse Reading Collection Polaris Sportsman 450 500 X2 Efi 2007 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Polaris Sportsman 450 500 X2 Efi 2007 Service Manual
 - Setting Reading Goals Polaris Sportsman 450 500 X2 Efi 2007 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Polaris Sportsman 450 500 X2 Efi 2007 Service Manual

- Fact-Checking eBook Content of Polaris Sportsman 450 500 X2 Efi 2007 Service Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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