



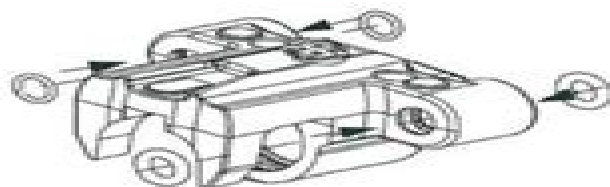
### Reassembly

1. Install new piston square seals (A) in the caliper body (B). Be sure groove is clean and free of residue or brakes may drag upon assembly.



2. Coat piston with clean Polaris DOT 3 or DOT 4 Brake Fluid (C). Install piston (D) with a twisting motion while pushing inward. Piston should slide in and out of bore smoothly, with light resistance.
3. Install new slide pin O-rings in the caliper body for the. Lubricate the mounting bracket pins with Polaris Premium All Season Grease (PN 2871423), and install..

**NOTE:** Do not use Polaris Premium All Season Grease (PN 2871423) on the square seals. The petroleum based lubricant will cause the square seals to swell up.



*NOTE: O-ring grooves are size-specific*

4. Compress the mounting bracket into the caliper and make sure the O-rings are fully seated. Install the brake pads. Clean the disc and pads with brake parts cleaner or denatured alcohol to remove any dirt, oil or grease.



### Installation

1. Install caliper on hub strut, and torque mounting bolts.



2. Install brake line and tighten securely with a line wrench. Torque the banjo brake lines to the proper torque specification.
3. Perform brake bleeding procedure as outlined earlier in this chapter.
4. Install wheels and torque wheel nuts to specification (See Chapter 2).

# Polaris Hawkeye Repair Manual

**Alan Ahlstrand, John Harold Haynes**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the authors' names.

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## **Table of Contents Polaris Hawkeye Repair Manual**

1. Understanding the eBook Polaris Hawkeye Repair Manual
  - The Rise of Digital Reading Polaris Hawkeye Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Polaris Hawkeye Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Polaris Hawkeye Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Polaris Hawkeye Repair Manual
  - Personalized Recommendations
  - Polaris Hawkeye Repair Manual User Reviews and Ratings
  - Polaris Hawkeye Repair Manual and Bestseller Lists
5. Accessing Polaris Hawkeye Repair Manual Free and Paid eBooks

- Polaris Hawkeye Repair Manual Public Domain eBooks
- Polaris Hawkeye Repair Manual eBook Subscription Services
- Polaris Hawkeye Repair Manual Budget-Friendly Options
- 6. Navigating Polaris Hawkeye Repair Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Polaris Hawkeye Repair Manual Compatibility with Devices
  - Polaris Hawkeye Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Polaris Hawkeye Repair Manual
  - Highlighting and Note-Taking Polaris Hawkeye Repair Manual
  - Interactive Elements Polaris Hawkeye Repair Manual
- 8. Staying Engaged with Polaris Hawkeye Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Polaris Hawkeye Repair Manual
- 9. Balancing eBooks and Physical Books Polaris Hawkeye Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Polaris Hawkeye Repair Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Polaris Hawkeye Repair Manual
  - Setting Reading Goals Polaris Hawkeye Repair Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Polaris Hawkeye Repair Manual
  - Fact-Checking eBook Content of Polaris Hawkeye Repair Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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