

Rolls Royce Silver Spur 1980-1992 Workshop Manual

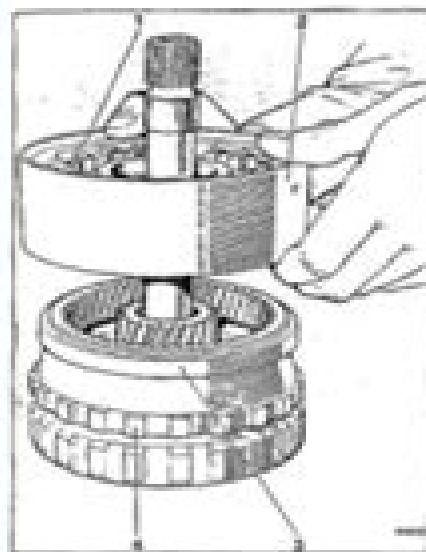


Fig. T13-3 Removing the reaction center assembly

1. Roller clutch assembly
2. Reaction center
3. Gear ring
4. Output center



Fig. T13-4 Center support assembly

1. Oil seal ring
2. Gear ring
3. Intermediate clutch pinion
4. Intermediate clutch pinion
5. Intermediate clutch pinion
6. Intermediate clutch pinion
7. Intermediate clutch pinion
8. Intermediate clutch pinion
9. Intermediate clutch pinion
10. Support in low speed
11. Thrust washer
12. Roller clutch assembly

Center support and intermediate clutch pinion - To dismantle

1. Remove and discard the four oil seal rings from the center support (see fig. T13-4).
2. Remove the snap ring (see fig. T13-4).
3. Remove the spring washer and the clutch release springs.
4. Remove the intermediate clutch pinion from the center support.
5. Remove and discard the inner and outer seals from the clutch pinion.

Note

Do not remove the three splines which secure the roller clutch inner race to the center support.

Center support and intermediate clutch pinion - To inspect

1. Wash all parts in clean paraffin, then dry with compressed air.
2. Examine the roller clutch inner race for scratches and indentations. Ensure that the lubrication hole is clear.
3. Examine the bush for scoring or wear.

Note

Ensure that the rear spiral of grooves (looking from front of the center support) is in a clockwise direction (see fig. T13-4).

If replacement is necessary proceed:

- a. With the aid of the bearing removal tool (J-21485-B and J-8050), drive the roller clutch inner race from the center support.
- b. Press the front of the roller clutch inner race onto the elongated slot in the bush and ensure that it is in the oil delivery slots (grooves) of the intermediate pinion.
- c. Drive the bush from the front, until the bush is flush to the front of the center support.
- d. Ensure that the bush is clean and is not damaged.

Check the roller clutch inner race for scoring and ensure that the lubrication hole is clear and is not interconnected.

Check the roller clutch inner race in the center support for scoring or damage.

Inspect the pinion seal grooves for damage and ensure that they are clean.

Examine the pinion for cracks or porosity.

Examine the springs for collapsed coils or signs of distortion. Check the spring length against that of a new spring before deciding whether to renew the complete set of springs.

Center support and intermediate clutch pinion - To assemble

1. Lubricate a new inner seal and a new outer seal with clean transmission fluid. Lubricate the seal grooves in the intermediate clutch pinion and fit the seals with the lip facing away from the spring pockets.
2. Fit the intermediate clutch inner seal protector (J-21383) over the center support hub.
3. Fit the intermediate clutch pinion (see fig. T13-7). Ensure that it seats fully in the center support.
4. Fit the spring guide and the three clutch release



Fig. T13-1 Gearshaft and valve mechanism

Rolls Royce 199silver Spur Service Manual

JE Gale



Rolls Royce 199silver Spur Service Manual:

The book delves into Rolls Royce 199silver Spur Service Manual. Rolls Royce 199silver Spur Service Manual is an essential topic that must be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Rolls Royce 199silver Spur Service Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
 - Chapter 1: Introduction to Rolls Royce 199silver Spur Service Manual
 - Chapter 2: Essential Elements of Rolls Royce 199silver Spur Service Manual
 - Chapter 3: Rolls Royce 199silver Spur Service Manual in Everyday Life
 - Chapter 4: Rolls Royce 199silver Spur Service Manual in Specific Contexts
 - Chapter 5: Conclusion
 2. In chapter 1, this book will provide an overview of Rolls Royce 199silver Spur Service Manual. This chapter will explore what Rolls Royce 199silver Spur Service Manual is, why Rolls Royce 199silver Spur Service Manual is vital, and how to effectively learn about Rolls Royce 199silver Spur Service Manual.
 3. In chapter 2, this book will delve into the foundational concepts of Rolls Royce 199silver Spur Service Manual. The second chapter will elucidate the essential principles that must be understood to grasp Rolls Royce 199silver Spur Service Manual in its entirety.
 4. In chapter 3, this book will examine the practical applications of Rolls Royce 199silver Spur Service Manual in daily life. The third chapter will showcase real-world examples of how Rolls Royce 199silver Spur Service Manual can be effectively utilized in everyday scenarios.
 5. In chapter 4, the author will scrutinize the relevance of Rolls Royce 199silver Spur Service Manual in specific contexts. This chapter will explore how Rolls Royce 199silver Spur Service Manual is applied in specialized fields, such as education, business, and technology.
 6. In chapter 5, this book will draw a conclusion about Rolls Royce 199silver Spur Service Manual. The final chapter will summarize the key points that have been discussed throughout the book.
- This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Rolls Royce 199silver Spur Service Manual.

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