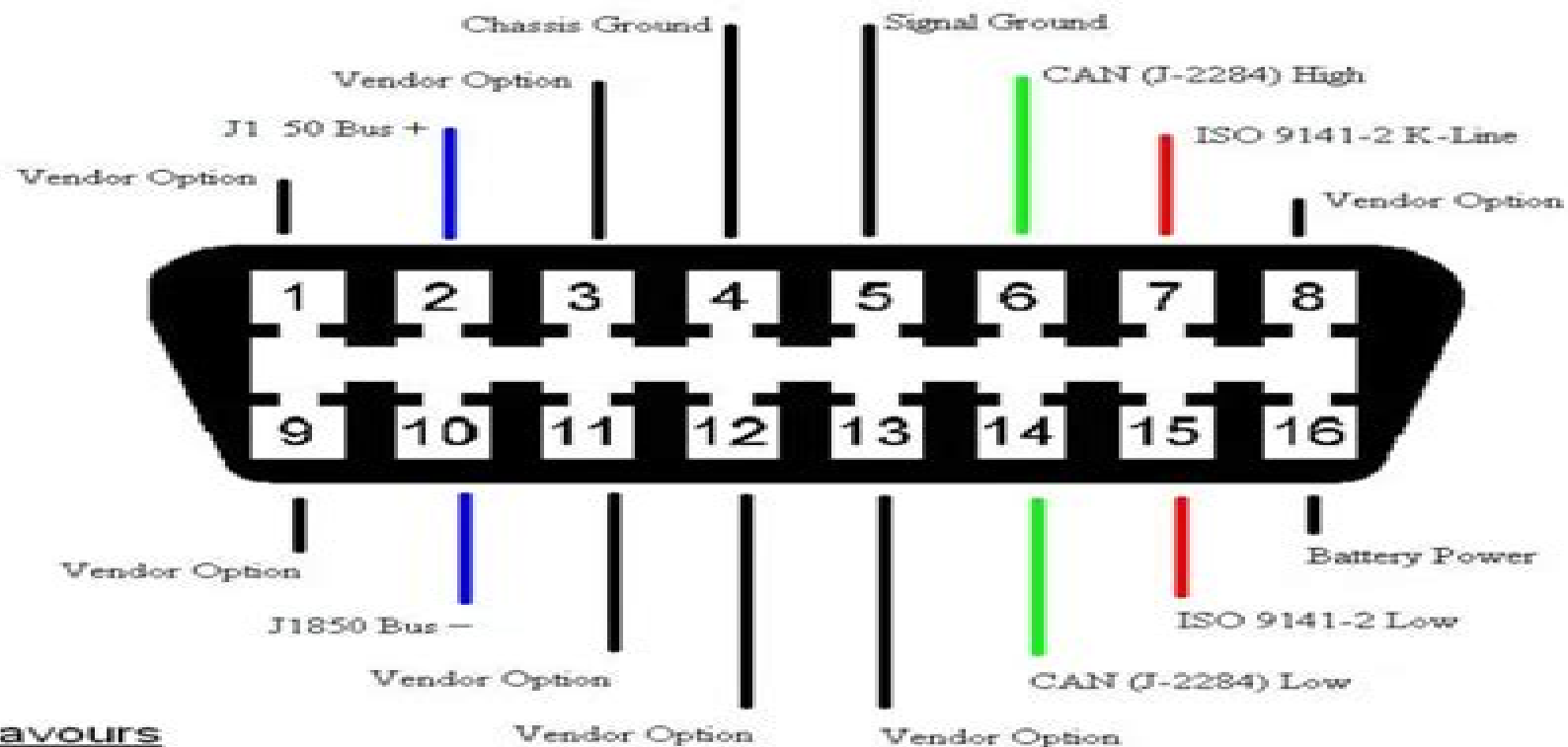


OBD-II Connector and Pinout



Flavours

J1850 Bus

SAE J1850 PWM(41.6Kbaud) (pulse width modulation) used by Ford Motor Company and Mazda
 SAE J1850 VPW(10.4Kbaud) (variable width modulation) used by General Motors and in light trucks

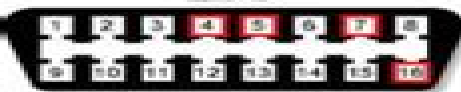
ISO 9141-2 K-Line

ISO9141-2(5 baud init,10.4Kbaud) older protocol in Chrysler, European, and Asian vehicles between 2000-2004
 ISO14230-4 KWP(5 baud init,10.4 Kbaud) KWP2000 (keyword protocol 2000) commonly used in cars from 2003
 ISO14230-4 KWP(fast init,10.4 Kbaud)

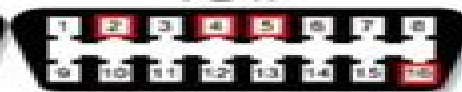
CAN

J2284/3 - High-Speed CAN (HSC) for Vehicle Applications at 500 Kbps
 ISO15765-4 CAN(11bit ID,500 Kbaud) ISO 15765-4 CAN-BUS = first introduced in 2004 then mandatory in all vehicles from 2008
 ISO15765-4 CAN(29bit ID,500 Kbaud)
 ISO15765-4 CAN(11bit ID,250 Kbaud)
 ISO15765-4 CAN(29bit ID,250 Kbaud)
 A.SAE J1939 CAN(29bit ID,250 Kbaud)
 B.USER1 CAN(11bit ID,125 Kbaud)
 C.USER2 CAN(11bit ID,50 Kbaud)

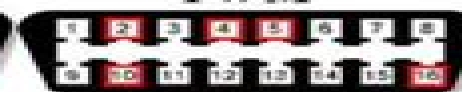
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VPW



PWM



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web 01 start by collecting all the necessary information about the weld job such as the project name date and location 02 record the details of the welder or welding operator including their name certification number and any relevant qualifications 03 document the type of welding process used such as arc welding gas welding or tig welding

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