

Rough-Cut Capacity Planning Example

- First, multiply the number of units you will produce in each week (from the MPS) by the time one unit takes at each work center (from the bill of capacity).

Exhibit 14.14 Master Production Schedule

	Week									
	1	2	3	4	5	6	7	8	9	10
2440 MPS	270	300	315	295	245	230	250	185	255	210

Work Center	Time Required (hours)
Cutting	0.09
Forming	0.12
Grid assembly	0.15
Welding	0.13
Assembly	0.08

$$210 \times 0.08 = 16.8$$

Do this for all the numbers to create a table

Exhibit 14.15 Bill of Capacity

Rough Cut Capacity Planning Template

A Loxley



Rough Cut Capacity Planning Template:

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