

Rolls Royce Silver Spirit 1980-1992 Workshop Manual



Fig. 11B-13 Inspecting the compression head and steel plates

Intermediate shaft plates and rear band - To inspect

1. Examine the condition of the compression head and steel plates. Do not diagnose a compression drive plate by colour.
2. Dry compression head plates with compressed air and inspect the compression face for:
- a. Flaring and flaking.
- b. Wear.
- c. Cracking.
- d. Chipping.
- e. Charring.

1. Metal particles embedded in the steel plates.

If any of the above conditions are present, replacement is required.

3. Wipe the steel plates dry and check for discoloration. If the surface is discoloured, the steel colour is indicated.
4. Examine the steel plates for wear and scoring. If severe heat spots are present, the steel colour is indicated. The plates should be replaced.
5. Examine the steel plates for wear or distortion.
6. Examine the steel plates for damage at the anchor bolt holes.
7. Examine the steel plates for cracks, flaking, and scoring.
8. If any of the above conditions are present, replacement is required.

Reassembly and centre support - To assemble

1. Ensure that all parts are clean. Lightly lubricate the steel plates with clean transmission fluid or gearbox oil.
2. Fit the rear internal gear onto the intermediate shaft.
3. Fit the rear and thrust bearing onto the inner face of the rear internal gear, retaining them with a smear of petroleum jelly (see Fig. 11B-15).

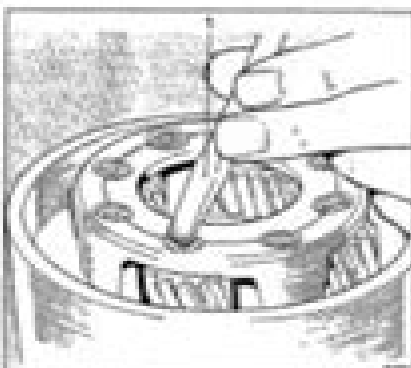


Fig. 11B-14 Staking a piston pin
1. Check



Fig. 11B-15 Fitting the rear and thrust bearing to the inner face of the rear internal gear
1. 5/16 flanged nut
2. Thrust bearing
3. 1/2 flanged nut

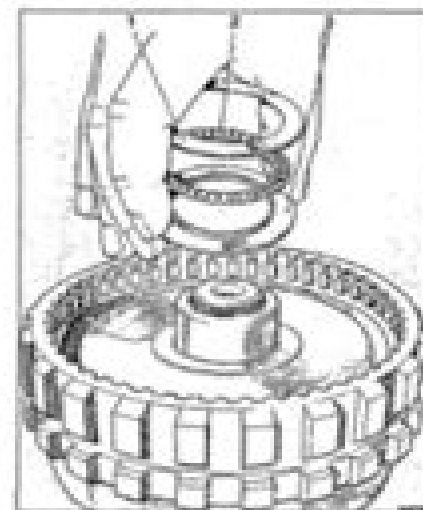


Fig. 11B-16 Fitting the rear and thrust bearing to the outer face of the rear internal gear
1. 5/16 flanged nut
2. Thrust bearing
3. 1/2 flanged nut

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