# Nelweld Model 6000

Stud Range: 3/16" to 1" (5mm-25mm)\*

# Specifications

Weight

Transformer Rating 7600 amps

Input voltage 230/460/575 vac-60 Hz

208/230/460 vac−60 Hz 400 vac−50/60 Hz €

220/380/415/440 vac-50/60 Hz

Fusing 200A@208vac

200A@230vac 100A@460vac

100A@575vac

400V - Check local standards ontrol 20-2500 milliseconds, stepless

Timing Control 20-2500 milliseconds, stepli Regulated Output 300-2500 amps, regulated

Case Dimensions 28\*(710) W x 31\*(786) H 35.5\*(900) D

1050 lbs. (480 Kg)





# Duty Cycle\*

100		
Rated	@ continu	uous operation
0.5		10 per minute
7/8	(22mm)	13 per minute
3/4"	(19mm)	20 per minute
5/8	(16mm)	25 per minute
1/2"	(13mm)	30 per minute
3/8	(10mm)	unlimited
5/16	(8mm)	untimited
174	(6mm)	unlimited
3/16	(5mm)	unlimited

# Single Gun System Configuration

Item	Description			Part Number
1A	Power/Control Unit	230/460/575 VAC	60 Hz	750-600-000
1B	Power/Control Unit	208/230/460 vac	60 Hz	750-600-001
1 C	Power/Control Unit	400 vac €	50/60 Hz	750-600-050
1D	Power/Control Unit	220/380/415/440 VAC	50/60 Hz	750-600-051
2	NS 20N Welding Gun			751-693-000
3	#4/0-25 ft. Ground Cable & Clamp			720-542-000
4	#4/0-25 ft. Combination Cable			722-000-123

# **Nelweld 6000 Operators Manual**

Wenbin Ji

#### **Nelweld 6000 Operators Manual:**

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