

1

Engine

12

Crankshaft

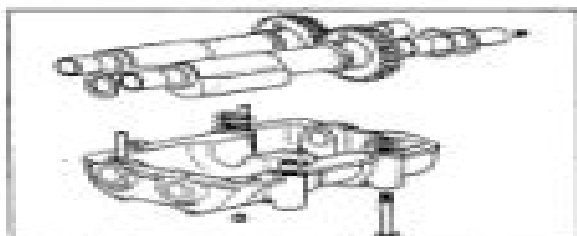


Fig. 37 - Counterbalance weights assembly components.

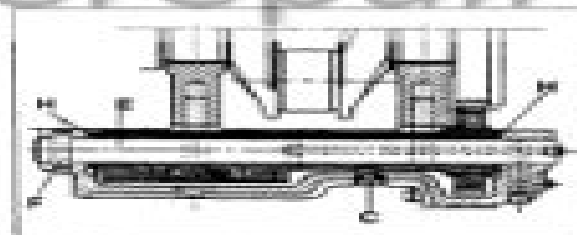
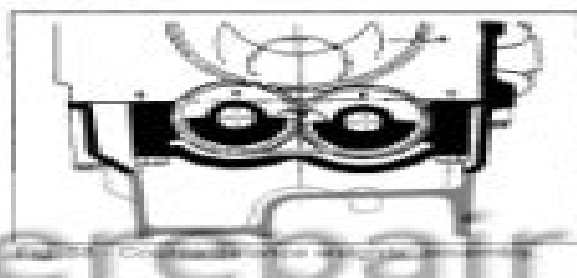


Fig. 39 - Counterbalance weights' section.



Fig. 40 - Counterbalance weights installed on engine.

FRUTTETO 75 - 85 II

Counterbalance weights for 4-cylinder engines

Specifications

end play of weights	mm	0.1 - 0.43
backlash between the teeth of the weights and those of the crown wheel on the crankshaft	mm	0.20 - 0.25
bushing nominal diameter	mm	26 ± 0.005
maximum wear	mm	26.150

Checks

Check the conditions of the internal surface of the weights' bushings.

Make sure that bushings' internal diameter does not exceed the prescribed values. Otherwise, replace them.

Once the bushings have been installed, they should be bored in order to bring them to the diameter prescribed in the related specifications table.

Installation and timing

Position the weights, marked by the letters S in the seat of its support, so that the engraved teeth of weight D also coincide, as shown in figure.

Install pins E, at the same time inserting shoulder washers H as appropriate.

Verify that the weights' end play is 0.1 to 0.43 mm.

Complete the installation by fastening the pin using lockpins F and the weights by means of screws G.

Fit the support complete with weights under the engine block so that the engraved teeth of weight S engages between the two engraved teeth of crown wheel B of the crankshaft. In addition, fit a number of shims G enough to obtain a clearance of 0.20 to 0.25 between the teeth of the crankshaft crown wheel and those of weight S.

Remove screw C and lock the screws fastening the weight support to the engine block, applying some Loctite 242.

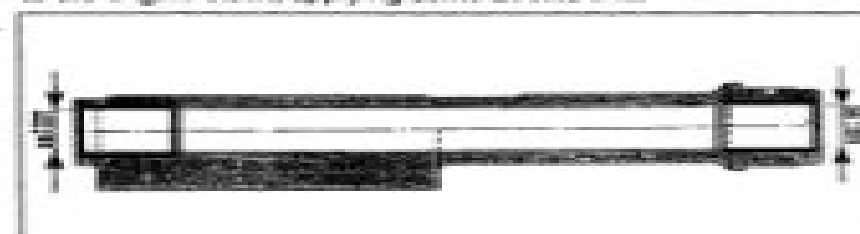


Fig. 41 - Installing weight bushings.

Same Frutteto 85 Service Manual

Hussin A.Rothana



Same Frutteto 85 Service Manual:

The book delves into Same Frutteto 85 Service Manual. Same Frutteto 85 Service Manual is a crucial topic that needs to be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Same Frutteto 85 Service Manual, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:

- Chapter 1: Introduction to Same Frutteto 85 Service Manual
- Chapter 2: Essential Elements of Same Frutteto 85 Service Manual
- Chapter 3: Same Frutteto 85 Service Manual in Everyday Life
- Chapter 4: Same Frutteto 85 Service Manual in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, the author will provide an overview of Same Frutteto 85 Service Manual. This chapter will explore what Same Frutteto 85 Service Manual is, why Same Frutteto 85 Service Manual is vital, and how to effectively learn about Same Frutteto 85 Service Manual.

3. In chapter 2, the author will delve into the foundational concepts of Same Frutteto 85 Service Manual. The second chapter will elucidate the essential principles that must be understood to grasp Same Frutteto 85 Service Manual in its entirety.

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The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Same Frutteto 85 Service Manual.

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